#### SYNTHESIS AND SINTERING OF PZT CERAMICS

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#### ABSTRACT

Lead zirconate powder, with Zn/Ti ratio of 50/50 was prepared by polymeric precursor method and doped with 3, 5 and 7 mol% of Sr<sup>2</sup> or Ba<sup>2</sup>, as well as by 0.2 to 5 mol% of Nb<sup>3</sup>. The powder was calcined at 750°C by 4 hours and milled during 1.5 h in isopropilic alcohol. Powders were characterized by surface area measurements (BET method), by infrared spectroscopy and by X-ray diffraction to characterize the crystal structure. Isostatically pressed samples were sintered in a dilatometer furnace by using a constant heating rate of 10 °C/min from ambient to 1200°C. Synthetic air and air with water vapor were used as atmospheres. Both Sr<sup>2</sup> and Ba<sup>2</sup> substitute Pb<sup>2</sup> and favor the formation of rhombohedral phase. Otherwise, Nb<sup>3</sup> substitute preferentially Zr<sup>4</sup> favoring tetragonal phase. The concentration of dopants and the atmosphere influence the densification and the ceramics.

#### INTRODUCTION

Lead Zirconate Titanate (PZT) is a ferroelectric ceramic, largely used as a piezoelectric material in sensor and actuator applications because of its large electromechanical coupling coefficients, temperature stability, and high resistance to depolarization. In lead zirconate titanate (PZT) preparation, the control of some parameters is important to achieve the desired material properties. These parameters include the absence of intermediate crystalline phases, a defined and fixed stoichiometry, as well as a homogeneous lead distribution in the microstructure. In conventional processing 2 PZT are prepared by instructure and calcining PbO, ZrO<sub>2</sub> and TiO<sub>2</sub> powders. This process requires high sintering temperature and causes the PbO loss. In recent years sol-gel processing 3 and co-precipitation 4 has becoming popular for producing ceramic materials with improved compositional homogeneity and lower sintering temperatures. However, the sol-gel process

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# **Table of Contents Advanced Science And Technology Of Sintering**

- 1. Understanding the eBook Advanced Science And Technology Of Sintering
  - The Rise of Digital Reading Advanced Science And Technology Of Sintering
  - Advantages of eBooks Over Traditional Books
- 2. Identifying Advanced Science And Technology Of Sintering
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Advanced Science And Technology Of Sintering
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from Advanced Science And Technology Of Sintering
  - Personalized Recommendations
  - Advanced Science And Technology Of Sintering User Reviews and Ratings
  - Advanced Science And Technology Of Sintering and Bestseller Lists

- 5. Accessing Advanced Science And Technology Of Sintering Free and Paid eBooks
  - Advanced Science And Technology Of Sintering Public Domain eBooks
  - Advanced Science And Technology Of Sintering eBook Subscription Services
  - Advanced Science And Technology Of Sintering Budget-Friendly Options
- 6. Navigating Advanced Science And Technology Of Sintering eBook Formats
  - ∘ ePub, PDF, MOBI, and More
  - Advanced Science And Technology Of Sintering Compatibility with Devices
  - Advanced Science And Technology Of Sintering Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Advanced Science And Technology Of Sintering
  - Highlighting and Note-Taking Advanced Science And Technology Of Sintering
  - Interactive Elements Advanced Science And Technology Of Sintering
- 8. Staying Engaged with Advanced Science And Technology Of Sintering
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Advanced Science And Technology Of Sintering
- 9. Balancing eBooks and Physical Books Advanced Science And Technology Of Sintering
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Advanced Science And Technology Of Sintering
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Advanced Science And Technology Of Sintering
  - Setting Reading Goals Advanced Science And Technology Of Sintering
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Advanced Science And Technology Of Sintering
  - Fact-Checking eBook Content of Advanced Science And Technology Of Sintering
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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