



(1)	Main Motor Converter Alarm
(2)	Fault

Fault code	Cause	Actions
1	Overcurrent	Contact Atlas Copco
2	Ground fault	Contact Atlas Copco
	Too high voltage. The voltage on the converter is above the specifications.	Check the supply voltage Contact Atlas Copco.
3	Too low voltage. The voltage on the converter is below the specifications. Power quality faults	Check the supply voltage Contact Atlas Copco
4	Drive overload	Check for loose wiring/wiring errors Check supply voltage during start up Check fuses transformer (200V, 230V, 500V and 575V units only) Contact Atlas Copco
8	Converter overheating (heat sink)	Check the ambient temperature Check the cubicle cooling Check airflow around drive Check cooling fan and cooler contamination Contact Atlas Copco
256	Hardware fault	Contact Atlas Copco
512	Motor overload	Contact Atlas Copco
	Drive overload	Contact Atlas Copco
	Over-torque detection	Contact Atlas Copco
	Under-torque detection	Contact Atlas Copco
1024	Over-speed	Contact Atlas Copco
	Safe torque off	Check for loose wiring at inverter - Push emergency stop button Check temperature switch
8192	Output phase loss	Contact Atlas Copco
	Input phase loss	Check supply voltage Check for loose wiring/wiring errors Check supply voltage during start-up Check fuses transformer (200V, 230V, 500V and 575V units only)
16384	Communication error	Contact Atlas Copco

Atlas Copco Fault Codes

L Towne



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Telephone Directory Northern Rhodesia. Ministry of Posts,1961 **Design News** ,1986 **Atlas Copco Manual** ,1978
Atlas Copco Manual ,1971 *Diagnostic Fault Codes Manual* Ал ь фамер Паблинг, ЗАО, **Fault Codes** Mastertech
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Table of Contents Atlas Copco Fault Codes

1. Understanding the eBook Atlas Copco Fault Codes
 - The Rise of Digital Reading Atlas Copco Fault Codes
 - Advantages of eBooks Over Traditional Books
2. Identifying Atlas Copco Fault Codes
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Atlas Copco Fault Codes
 - User-Friendly Interface
4. Exploring eBook Recommendations from Atlas Copco Fault Codes
 - Personalized Recommendations

- Atlas Copco Fault Codes User Reviews and Ratings
- Atlas Copco Fault Codes and Bestseller Lists
- 5. Accessing Atlas Copco Fault Codes Free and Paid eBooks
 - Atlas Copco Fault Codes Public Domain eBooks
 - Atlas Copco Fault Codes eBook Subscription Services
 - Atlas Copco Fault Codes Budget-Friendly Options
- 6. Navigating Atlas Copco Fault Codes eBook Formats
 - ePub, PDF, MOBI, and More
 - Atlas Copco Fault Codes Compatibility with Devices
 - Atlas Copco Fault Codes Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Atlas Copco Fault Codes
 - Highlighting and Note-Taking Atlas Copco Fault Codes
 - Interactive Elements Atlas Copco Fault Codes
- 8. Staying Engaged with Atlas Copco Fault Codes
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Atlas Copco Fault Codes
- 9. Balancing eBooks and Physical Books Atlas Copco Fault Codes
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Atlas Copco Fault Codes
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Atlas Copco Fault Codes
 - Setting Reading Goals Atlas Copco Fault Codes
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Atlas Copco Fault Codes
 - Fact-Checking eBook Content of Atlas Copco Fault Codes

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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