

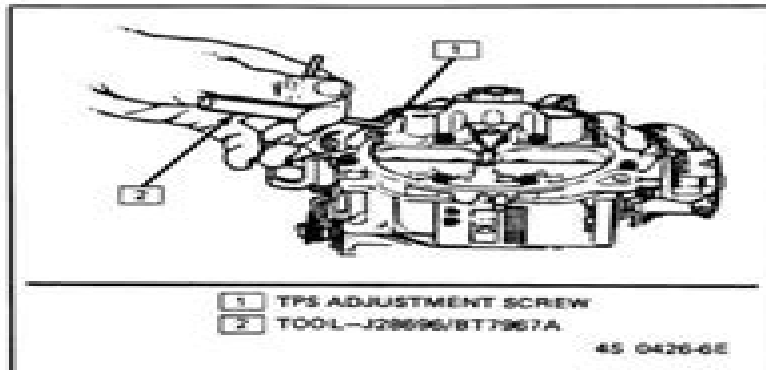


Figure 90 TPS Adjustment Screw

Adhesive X-10 or equivalent to screw threads, then repeat adjustment.

5. Clear trouble code memory after adjustment.

THROTTLE POSITION SENSOR REPLACEMENT

➡➡ Remove or Disconnect

1. M/C Solenoid and TPS electrical connector.
2. Idle speed control or idle speed solenoid electrical connector.
3. Air horn:
 - a. Attaching screws and remove idle speed control or, idle speed solenoid or idle load compensator.
 - b. Upper choke lever from the end of choke shaft by removing retaining screw. Rotate upper choke lever to remove choke rod from slot in lever.
 - c. Choke rod from lower lever inside the float bowl casting. Remove rod by holding lower lever outward with small screwdriver and twisting rod counterclockwise.
 - d. (E4ME) Remove the retainer from the pump link, and remove the link from the lever. Do NOT remove the pump lever from the air horn. (Figure 91)
 - e. Front vacuum break hose from tube on float bowl.
 - f. Air horn-to-bowl screws; then remove the two countersunk attaching screws located next to the venturi.
 - g. Air horn from float bowl by lifting it straight up.
4. Solenoid-metering rod plunger by lifting straight up (Figure 92).
5. Air horn gasket by lifting it from the dowel locating pins on float bowl. DISCARD GASKET.
6. Staking holding TPS in bowl as follows:

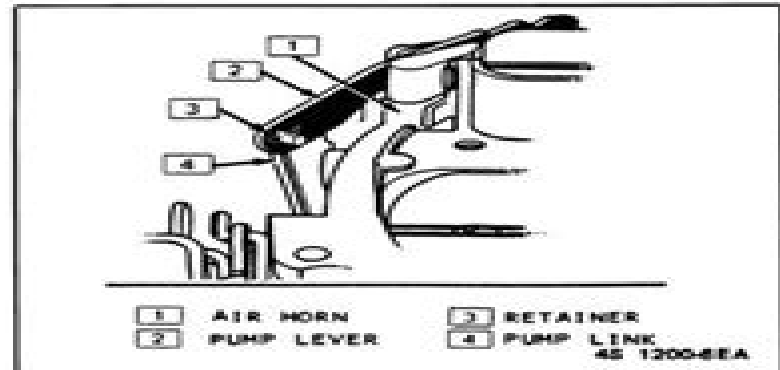


Figure 91 Removing Pump Link From Lever

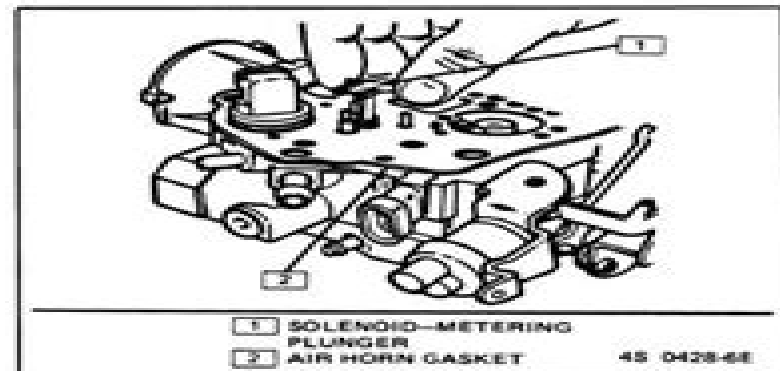


Figure 92 Solenoid-Metering Plunger

- a. Lay a flat tool or metal piece across bowl casting to protect gasket sealing surface.
- b. Use a small screwdriver to depress TPS sensor lightly and hold against spring tension.
- c. Observing safety precautions, pry upward with a small chisel or equivalent to remove bowl staking, making sure prying force is exerted against the metal piece and not against the bowl casting.
- d. Push up from bottom on electrical connector and remove TPS and connector assembly from bowl.

➡➡ Install or Connect

1. TPS and connector assembly in float bowl by aligning groove in electrical connector with slot in float bowl casting. Push down on connector and sensor assembly so that connector and wires are located below bowl casting surface. Be sure green TPS actuator plunger is in place in air horn.

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