

CAM CHAIN TENSIONER LIFTER DISASSEMBLY

Remove the two bolts attaching the cam chain tensioner lifter and remove the lifter.



Remove the two screws assembling the cam chain tensioner lifter and disassemble.



INSPECTION

Check all tensioner lifter parts for wear or damage and replace if necessary.



CAMSHAFT

REMOVING

Remove the timing and flywheel belt drive caps.



Turn the flywheel clockwise and remove the cam bracket bolts and cam sprocket.

Remove the camshaft.

Suspend the cam chain with a piece of wire to prevent it from falling into the crankcase.

Remove the camshaft and cap.



INSPECTION

Using a micrometer, measure the height of each cam lobe and inspect it for wear or damage.

SERVICE LIMITS

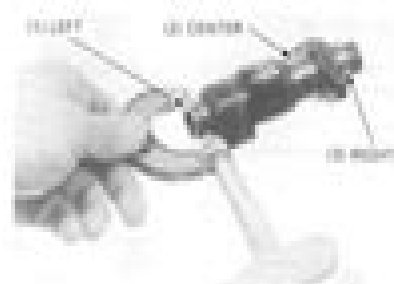
Intake: 26.026 mm (1.0263 in)
Exhaust: 25.897 mm (1.0195 in)



Measure the camshaft journal O.D.

SERVICE LIMITS

Left: 18.92 mm (0.7449 in)
Right and center: 22.85 mm (0.900 in)



Insert the cylinder head cover and tighten the cover bolts in a clockwise pattern in 2 or 3 steps.

Torque: 8-12 Nm (6.0-9.0 lbf·ft), 4-6 ft·lb

Measure the camshaft journal bearing I.D.

SERVICE LIMITS

Left: 22.05 mm (0.8681 in)
Right and center: 24.45 mm (0.9629 in)

Consult the camshaft to bearing clearance.

SERVICE LIMITS

Left: 0.10 mm (0.0039 in)
Right and center: 0.10 mm (0.0039 in)



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A Gutmann



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