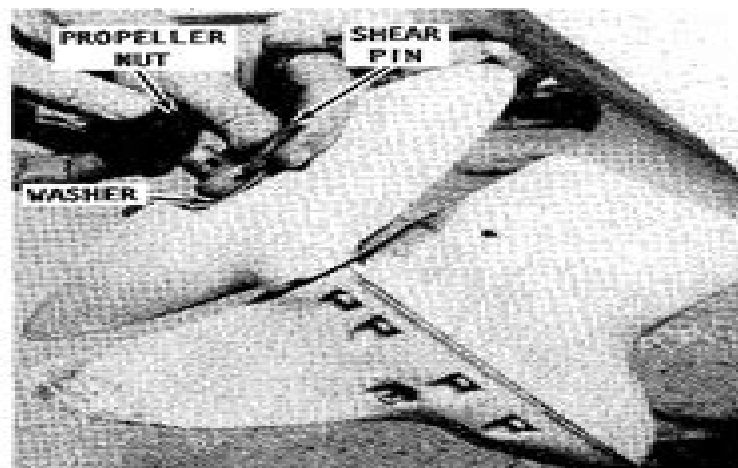
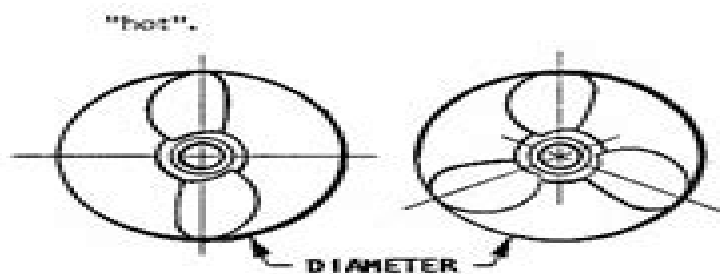


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web finding the optimal laser cutting parameters requires a systematic and methodical approach as it involves optimizing various factors to achieve the desired cut quality speed and accuracy here is a detailed step by step guide on how to determine the best laser cutting parameters for your specific material and application

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web sep 22 2023 a set of appropriate cutting parameters is one of the most important technology for getting good machining results you can set a large group of parameters e g laser power cut speed focus position assist gas etc which can control almost every single detail of a cutting process

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web in the laser cutting process laser parameters such as laser output power and pulsating frequency cutting speed assisting



gas pressure and focal distance determine the end product quality the sideways burning along the cutting paths results in poor cutting quality particularly wedge cuts forming in sheet metal

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web dec 27 2022 the laser parameters include laser cutting quality wavelength beam polarization power and intensity cutting speed processing gas focal point and material specifications importance of laser cutting parameters