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CLUTCHING



PVT ASSEMBLY INSPECTION

- Inspect PVT outer cover for damage and replace if cracked or damaged. Align the alignment mark on the cover with the mark on the engine case.



- Place a feeler feel on transmission input shaft.
- Apply RTV silicone sealant to outside edge of inner cover to engine case. It should be able to fit between the case and the cover to ensure proper adhesion of silicone sealant.
- Hand-tighten and tighten rear cover bolts just enough to hold it in place.
- Put oil cover cover cap into engine. Hand-tighten rear cover and tighten screws securely.
- Torque rear cover cover bolts (2) to specification.



Inner Cover Bolt Torque (Rear)	10 ft. lbs. (13.6 Nm)
Outer Cover Bushing Bolt Torque	12 ft. lbs. (16.3 Nm)
Drive Clutch Bushing Bolt Torque	40 ft. lbs. (54 Nm)

- Install chain offset spacers on transmission input shaft.



- Clean splines inside drive chain and on the transmission input shaft.
- Apply a light film of grease to the splines on the shaft.
- Install the drive chain, axially, top, bottom, and timing link. Torque to specification.
- Check end of top on cover and the top two links on the chain.
- Install drive chain and torque timing link to specification.
- Hand-tighten timing bracket of system. The rear bolt is installed. Install on top/bottom (not be easily used).
- Only replace PVT outer cover when gear is damaged. Place the gear with the same side as (1).

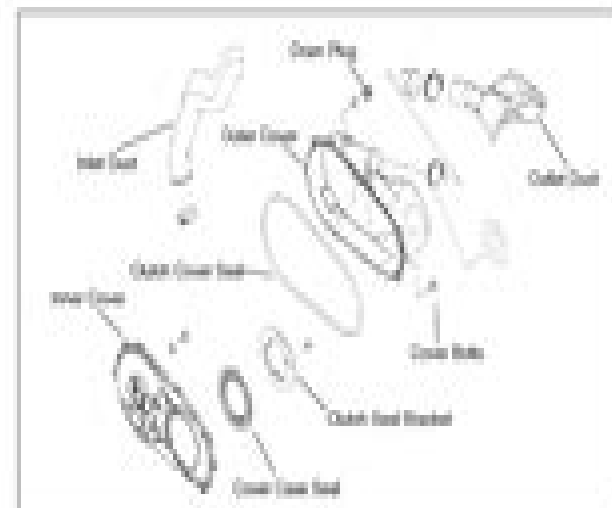


- Hand-tighten PVT outer cover and secure with screws.
- Hand-tighten bolt assembly, gear and nut.

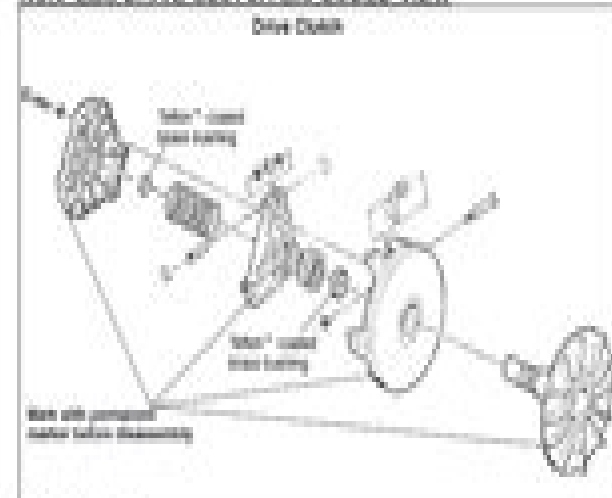


CLUTCHING

PVT SEALING AND DUCTING COMPONENTS



NON-ESL DRIVE CLUTCH EXPLODED VIEW



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