

# ARC Mate® 120iC & 120iC/10L

## Basic Description

The ARC Mate 120iC series is a new line modular construction, electric servomotor, built-in robot designed for precise, high speed welding and cutting. Based on the compact and reliable construction, the ARC Mate 120iC and ARC Mate 120iC/10L provide excellent and consistent path performance. The robot's compact and heavy rugged structure provides reliable performance with high productivity.

The ARC Mate 120iC robot series is a purpose specific design that protects the weld torch cable from the wire bundle to the torch gun cable, reducing cable wear and increasing wire feed rates. This compact cutting process is cable protected with torch and cutting and plasma effect programs in the servomotor and robot without compensating for the torch cable.

## Benefits

- Purpose specific arc torch cable and torch cable used for torch cable.
- Purpose specific robot speeds to meet the maximum performance and productivity.
- Best in class reach versus price ratio.
- Compact base allows for easy operation for loading and unloading.
- The ARC Mate 120iC series offers an extremely large work envelope suited for large parts or complex loading.
- Extremely fast and quick reduced round times, less downtime throughout.

## Features

- 3000 series and 4000 series that can be used with smaller openings in the work space.
- 2000 series specifically designed large welding envelope that is ideal for general applications.



- Designed with integral utilities including gas and air lines. Electric servomotor cable cable housed free robot arm. This offers improved reliability, reduced weight and addresses extensive cutting requirements.
- Wire feed motor up to 1500g mounted behind the robot arm, reducing arc welding cable weight and cable wear and tear, reliability and very clean operation.
- "Plug and play" capability with standard electric power, fluid, and air (optional) connections.
- Arc welding torch permits with application specific head type offers further control over the process.
- Compatible with all major brands of welding equipment.
- 2000 degree rotation range on 2000 series 120iC/10L has 1,200 mm reach and 1,800 mm stroke.
- 4000 series 120iC/10L has 1,500 mm reach and 1,800 mm stroke.
- 2000 degree rotation for 4000 series 120iC.
- 1500 degree rotation for 4000 series 120iC/10L.
- Multiple mounting positions include upright, inverted, wall or angle mount with no change for the maximum arm.

## Options

- Servomotor provides precise arc construction, accuracy and with wire applications.
- Integrated work power cable and welding cable for 1000 to 1500g power cable and plasma cutting (PAC) cable installed in front of the servomotor (optional).
- Multiple process MIG welding torches integrate multi-chamber welding equipment such as a copper MIG and a plasma MIG.
- Plasma robot construction cable, suitable for flexible custom placement and standard fixed speed cables.
- 2000 series construction for 4000 series packages for integration into welding positions.
- Advanced integrated power system, system design, high performance 2000 series 120iC/10L, 4000 series 120iC/10L with 1000g cable.

See ARC Mate 120iC and 120iC/10L and 4000 series 120iC/10L for more information.

**FANUC**  
Robotics

# Arc Mate 120ic Series Manual

**James F. Lincoln Arc Welding  
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## **Table of Contents Arc Mate 120ic Series Manual**

1. Understanding the eBook Arc Mate 120ic Series Manual
  - The Rise of Digital Reading Arc Mate 120ic Series Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Arc Mate 120ic Series Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Arc Mate 120ic Series Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Arc Mate 120ic Series Manual
  - Personalized Recommendations
  - Arc Mate 120ic Series Manual User Reviews and Ratings
  - Arc Mate 120ic Series Manual and Bestseller Lists
5. Accessing Arc Mate 120ic Series Manual Free and Paid eBooks
  - Arc Mate 120ic Series Manual Public Domain eBooks
  - Arc Mate 120ic Series Manual eBook Subscription Services
  - Arc Mate 120ic Series Manual Budget-Friendly Options

6. Navigating Arc Mate 120ic Series Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Arc Mate 120ic Series Manual Compatibility with Devices
  - Arc Mate 120ic Series Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Arc Mate 120ic Series Manual
  - Highlighting and Note-Taking Arc Mate 120ic Series Manual
  - Interactive Elements Arc Mate 120ic Series Manual
8. Staying Engaged with Arc Mate 120ic Series Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Arc Mate 120ic Series Manual
9. Balancing eBooks and Physical Books Arc Mate 120ic Series Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Arc Mate 120ic Series Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Arc Mate 120ic Series Manual
  - Setting Reading Goals Arc Mate 120ic Series Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Arc Mate 120ic Series Manual
  - Fact-Checking eBook Content of Arc Mate 120ic Series Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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