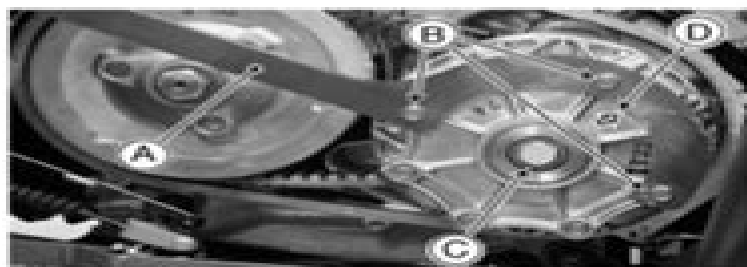




KX230

3. Remove the three cover bolts (B) in the positions shown and install an appropriate drive clutch holder (A) as shown. Note the holder's relative position to the arrow mark (D).

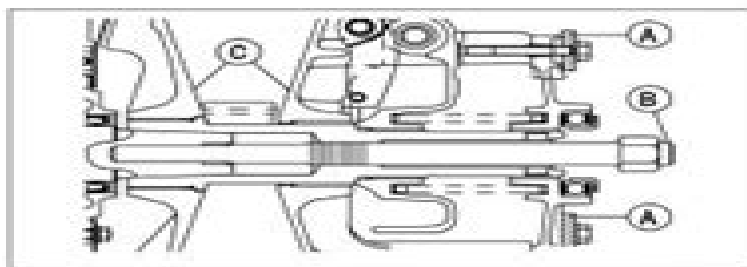


KX231

CAUTION

Be sure to install the three bolts in the specified positions or the tapped holes will be damaged.

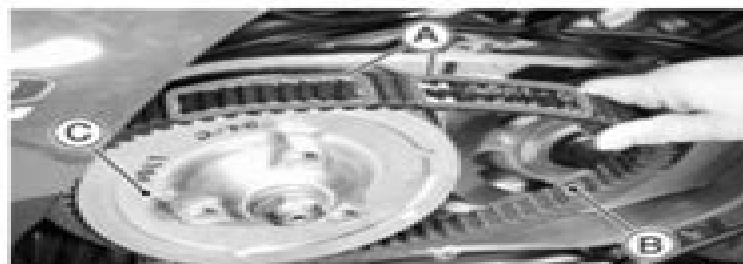
4. Remove the drive clutch cap screw (C) (left-hand threads) and account for two washers and a stepped washer.
5. Remove the drive clutch (C) from the crankshaft using an appropriate clutch puller tool (B) and turning it clockwise while holding the drive clutch with the drive clutch holder (A).



ATV2000

■ **NOTE:** Before removing the belt, note the markings (A) (or mark the belt using tape or marker) in order to reinstall in the same direction as previously installed.

6. Lift the belt (B) off the driven pulley (C).



KX232

■ **NOTE:** Inspection of the belt is required every 100 hours or 1100 miles. More frequent inspection is required if the ATV is operated in adverse conditions.

INSPECTING

1. Measure the belt width (A) at several locations using Drive Belt Gauge (p/n 0444-177) (B) and a calipers.



KX233A

2. If belt width is below the service limit of 28.8 mm (1.13 in.) or there is damage to the belt, it must be replaced.

INSTALLING

■ **NOTE:** Be sure to install the belt in the same direction as originally installed. When installing a new belt, direct the top of the lettering (A) toward the engine.

1. Loop the belt (B) over the driven pulley (C); then install the drive clutch and tighten to specifications.

Arctic Cat 400 500 650 2006 Service Manual

Roman Wölfel



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