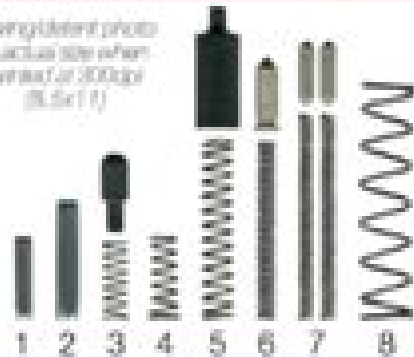


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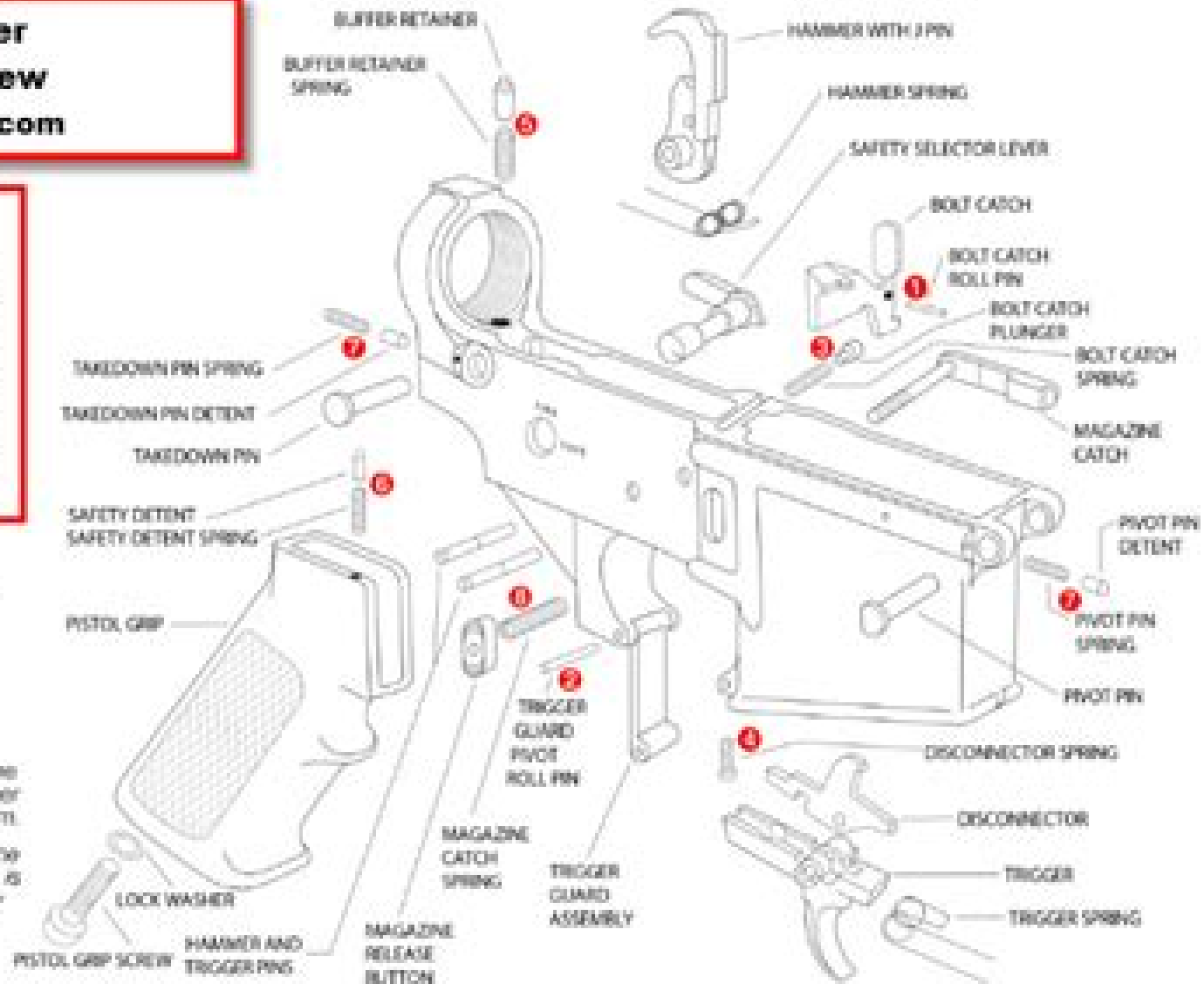
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is actual size when
printed at 300dpi
(8.5x11")



1. Bolt Catch Roll Pin
2. Trigger Guard Pivot Roll Pin
3. Bolt Catch Plunger and Spring
4. Disconnecter Spring
5. Buffer Retainer and Spring
6. Safety Detent and Spring
7. Takedown and Pivot Pin Detents and Springs
8. Magazine Catch Spring

*3, 4 - Compared to the Bolt Catch Spring, the Disconnecter Spring is made from thinner wire and flares out slightly at the bottom.

*6, 7 - The Takedown Pin and Pivot Pin use the identical spring and detent. The spring is a little taller and thinner than the Safety Detent Spring.



Assembly Notes:

The Hammer Pin and Trigger Pin are identical and can be installed in either direction.

The Safety Detent is installed with the fat base against the spring.

The Disconnecter Spring is installed with the flared end down.



Proper hammer and trigger spring installation

Ar15 Assembly Guide

Brad Morgan

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

Ar15 Assembly Guide:

Shooter's Bible Guide to Firearms Assembly, Disassembly, and Cleaning, Vol 2 Robert A. Sadowski, 2023-10-31
Shooter's Bible for generations the most trusted source of detailed information on firearms offers gun enthusiasts expert knowledge and advice on gun care. If you liked Shooter's Bible Guide to Firearms Assembly, Disassembly and Cleaning Volume 1 you'll love the Volume 2 with all new guns including popular shotguns, rifles, pistols, revolvers, and other firearms. Plus Volume 2 includes an expanded full color section on a variety of DIY customization projects from building an AR 15 build from a kit to adding ivory grips to your six shooter. Each volume of the Disassembly series of books provides new guns and new DIY projects. Step by step instructions for cleaning help you to care for your firearms safely. Chapters focus on a wide variety of the most popular firearms in several categories. The all new Volume 2 includes details on a variety of popular firearms that were not featured in Volume 1. It includes information on Centerfire and rimfire rifles, autoloader, bolt action, lever action, pump action, and single shot. Shotguns, autoloader, over/under, pump action, single shot, lever action, and side by side. Handguns, pistol, revolver, and derringer. Muzzleloaders. Along with assembly, disassembly, and cleaning instructions, each featured firearm is accompanied by a brief description and list of important specs including manufacturer, model, similar models, action, calibers, gauge, capacity, overall length, and weight. With these helpful gun maintenance tips up to date specifications, detailed exploded view line drawings, and multiple photographs for each firearm, the Shooter's Bible Guide to Firearms Assembly, Disassembly, and Cleaning Vol 2 is a great resource for all firearm owners. [AR-15 Rifle Builder's Manual](#) Rob Reaser, 2016. If you want to build your own AR 15 style rifle, this is the book you need. The AR 15 Rifle Builder's Manual is the fully illustrated step by step guide to building the AR 15 style rifle. No procedure is left out or glossed over. The primary AR 15 groups, upper receiver assembly, lower receiver assembly, and bolt carrier group, are broken down into their component assemblies to provide every detail in the AR 15 assembly process. This book is not only the authoritative guide to building an AR 15 rifle, it is an invaluable resource for anyone looking to upgrade or modify their existing AR. Key concepts such as headspacing, trigger function, troubleshooting, and cycle of operation are also covered. TOPICS INCLUDE: Lower receiver group components, tools, and assembly; How an AR trigger works; Headspacing an AR 15; Bolt carrier group assembly; Upper receiver group components, tools, and assembly; Function check procedures; Basic AR 15 operation; Service and lubrication; Troubleshooting. You won't find a more detailed AR 15 assembly manual anywhere. Designed specifically for e-reader platforms, this manual offers reader friendly navigation between the Table of Contents and all subsections. Take it to your workbench or the range. **The AR-15 Assembly Guide** Erik Lawrence, 2014-10-10 **Ar-15 Rifle Builder Instruction Book** Oscar Wright, 2019-06-29. If you have been looking on how to build your own customized AR 15 rifle, this guide is for you. This AR 15 instruction book is a complete picture step by step guide to building your own AR 15 rifle. It shows the step by step guide with no step left out; it breaks down the primary AR 15 groups which includes the upper receiver

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Ar-15 Operator's Build Manual Aj Carapezza, Rob Krott, 2017-11 *Your Guide to Federal Firearms Regulation*, 2000 Federal Firearms Regulations Reference Guide, 2005 Your Guide to Federal Firearms Regulation, 1988-89, 1988 Federal Firearms Regulations Reference Guide John W. Magaw, 1996-04 **The AR-15 Complete Assembly Guide** Walt Kuleck, Clint McKee, 2002 AR-15 Rifle Builder's Manual Rob Reaser, 2016-03-14 If you want to build your own AR 15 style rifle this is the book you need The AR 15 Rifle Builder's Manual is the fully illustrated step by step guide to building the AR 15 style rifle No procedure is left out or glossed over The primary AR 15 groups upper receiver assembly lower receiver assembly and bolt carrier group are broken down into their component assemblies to provide every detail in the AR 15 assembly process This book is not only the authoritative guide to building an AR 15 rifle it is an invaluable resource for anyone looking to upgrade or modify their existing AR Key concepts such as headspacing trigger function troubleshooting and cycle of operation are also covered TOPICS INCLUDE Lower receiver group components tools and assembly How an AR trigger works Headspacing an AR 15 Bolt carrier group assembly Upper receiver group components tools and assembly Function check procedures Basic AR 15 operation Service and lubrication Troubleshooting You won't find a more detailed AR 15 assembly manual anywhere Designed specifically for e reader platforms this manual offers reader friendly navigation between the Table of Contents and all subsections Take it to your workbench or the range

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equipment purchases that range from rifles and optics to ammunition and gear The shooting school section provides instructions for those of us who have had no formal training For experienced shooters having current information on hand in one place can be an invaluable resource And no Shooter s Bible guidebook is complete without a detailed products section showcasing rifles from all across the market Other topics covered include Top 10 long range rifles Precision rifle maintenance Anatomy of a riflescope Shooting technique positions and drills And much more Pick up a copy of the Shooter s Bible Guide to Tactical Firearms to learn everything you need to know about precision long range shooting Skyhorse Publishing is proud to publish a broad range of books for hunters and firearms enthusiasts We publish books about shotguns rifles handguns target shooting gun collecting self defense archery ammunition knives gunsmithing gun repair and wilderness survival We publish books on deer hunting big game hunting small game hunting wing shooting turkey hunting deer stands duck blinds bowhunting wing shooting hunting dogs and more While not every title we publish becomes a New York Times bestseller or a national bestseller we are committed to publishing books on subjects that are sometimes overlooked by other publishers and to authors whose work might not otherwise find a home

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THE POLICE OFFICER'S GUIDE TO OPERATING AND SURVIVING IN LOW-LIGHT AND NO-LIGHT CONDITIONS Tony L. Jones, 2002-01-01 The majority of crimes occur during the hours of darkness and fully two thirds of all shooting incidents in which police officers on duty are killed take place during hours of diminished light The goal of this unique book is to increase officers awareness that training in low light and no light conditions is necessary in order for them to prevail in such situations to help facilitate correct decision making under these conditions and to help them understand the use of a myriad of illumination tools available for professional use today Major topics include 1 dim light and no light doctrine including navigation techniques threat location threat acquisition and threat identification 2 flashlight doctrine including many examples of engaging a threat using a flashlight 3 low light weapon sighting systems 4 techniques

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