



13. Install a protective cap over the end of the crankshaft.

NOTE: A suitable protective cap can be made by welding a 3 mm (3/16 in.) plate on one side of a square flywheel nut.



CAUTION

To prevent damage to the crankshaft, thread a protective cap onto the crankshaft. The puller must bottom on the cap and not on the crankshaft. Also, do not thread puller bolts more than 12.7 mm (1/2 in.) into the flywheel. Damage to the coils may result.

14. Using the Flywheel Puller (p/n 07444-02) or suitable equivalent, remove the flywheel from the crankshaft by tightening the puller bolt, pulling the head of the puller bolt with a hammer, and tightening again. Repeat procedure until the flywheel is free. *Accomish for the key in the end of the crankshaft.*

NOTE: To ensure the cleanliness of the flywheel magnets, place the flywheel (with the magnets facing upward) on a clean bench.

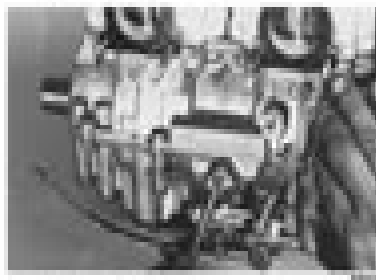
15. Scribe a reference line on the main plate and crankcase to aid in assembly; then remove the two Allen-head cap screws, lock washers, and washers securing the main plate.

NOTE: The two stator plate Allen-head cap screws had Loctite applied to the threads during assembly. Before removing them, apply a sharp blow to the head of each screw to break the Loctite bond. If this isn't done, the screws can be very difficult to remove.



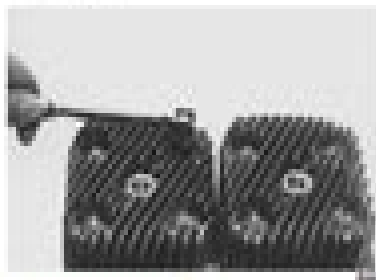
16. Remove the stator plate from the engine.

17. Remove the screws, lock washers, and washers securing the oil-injection pump to the crankcase; then remove the pump, screws, shim, and gasket. *Accomish for two gaskets.*



18. Remove the spark plugs.

19. Remove the eight nuts, lock washers, and washers securing the cylinder heads to the cylinders. *Note the position of the different-sized nuts. Remove the heads and accomish for two gaskets and four down pins.*



2

20. Using a rubber hammer, gently tap the cylinder and remove from the crankcase by lifting them straight up off their studs. Discard the two gaskets. *Accomish for two down pins.*

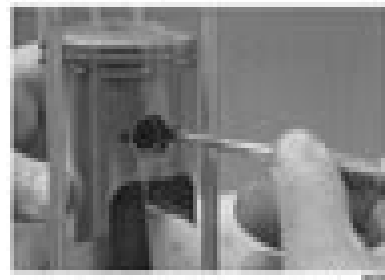
CAUTION

When removing a cylinder, make sure to support the pistons so they will not be damaged.

21. Using a left-tipped marker, mark an M on the M16-side head cylinder and piston and a P on the P10-side head cylinder and piston.

NOTE: For proper assembly, keep all M16-side components and all P10-side components separated. Assemble them on their proper sides.

22. Remove the P10-side piston-pin circlip from the P10-side piston; remove the M16-side piston-pin circlip from the M16-side piston.



23. Using the Piston-Pin Puller (p/n 07444-02), remove the piston-pin from both pistons.

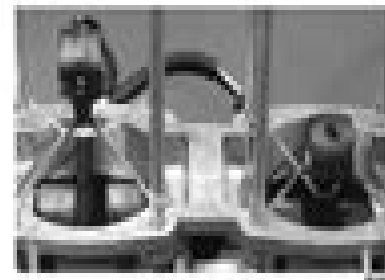


CAUTION

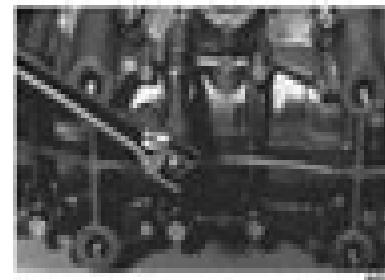
DO NOT use any type of punch to drive the piston-pin free of the piston; damage may result. Use a piston-pin puller only.

24. Lift the pistons clear of the connecting rods and remove the small end connecting-rod bearings; then remove the piston rings. Keep each piston with its rings, piston pin, and bearing together in a set.

NOTE: Place rubber bands over the connecting rods and around the cylinder studs. This will keep the connecting rods from damaging the crankcase.



25. Remove the cap screws securing the crankcase halves. *Note the position of the different-sized cap screws.*



26. Separate the crankcase halves by installing two crankcase cap screws at diagonal corners forcing the heads approximately 6 mm (1/4 in.) out. Using a plastic hammer, tap on each cap screw head until the halves separate. *Accomish for the cap screws.*

CAUTION

DO NOT drive any tool between the crankcase halves to separate the crankcases. Damage to the sealing surfaces will result.

27. Remove the rubber bands holding the connecting rods; then separate the crankcase halves. *Accomish for the two down pins. Lift the crankshaft free from the crankcase half and slide the two crankshaft ends off the crankshaft. Accomish for the C-ring and two bearing retaining pins.*

Arctic Cat F1000 Lxr Service Manual

RJ Shavelson



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