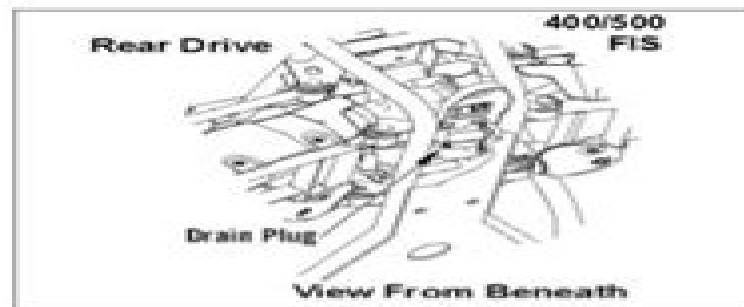


ATV-10266



737-651A

4. After all the oil has been drained, install the drain plugs and tighten to 0.5 kg-m (3.5 ft-lb).
5. Pour the appropriate amount of recommended oil into the filler hole.
6. Install the filler plugs.

■ **NOTE:** If the differential/rear drive oil is contaminated with water, inspect the drain plug, filler plug, and/or bladder.



### CAUTION

Water entering the outer end of the axle will not be able to enter the rear drive unless the seals are damaged.

## Adjusting Clutch (250/300)

To adjust the clutch, use the following procedure.

1. Using an impact driver, remove the cover. Account for the O-ring.



CH0810

2. Loosen the jam nut securing the adjustment screw.



CH0860

3. Rotate the adjustment screw clockwise until it stops.
4. Rotate the adjustment screw counterclockwise 1/8 turn; then lock the jam nut securing the adjustment screw.

■ **NOTE:** At this point the clutch should be adjusted correctly. Test ride the ATV to ensure accurate adjustment.

5. Secure the cover making sure the O-ring is properly positioned.



CH0810

# Arctic Cat 400 4x4 Repair Manual

**G Psacharopoulos**



## **Arctic Cat 400 4x4 Repair Manual:**

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## **Table of Contents Arctic Cat 400 4x4 Repair Manual**

1. Understanding the eBook Arctic Cat 400 4x4 Repair Manual
  - The Rise of Digital Reading Arctic Cat 400 4x4 Repair Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Arctic Cat 400 4x4 Repair Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Arctic Cat 400 4x4 Repair Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Arctic Cat 400 4x4 Repair Manual
  - Personalized Recommendations
  - Arctic Cat 400 4x4 Repair Manual User Reviews and Ratings
  - Arctic Cat 400 4x4 Repair Manual and Bestseller Lists
5. Accessing Arctic Cat 400 4x4 Repair Manual Free and Paid eBooks
  - Arctic Cat 400 4x4 Repair Manual Public Domain eBooks
  - Arctic Cat 400 4x4 Repair Manual eBook Subscription Services
  - Arctic Cat 400 4x4 Repair Manual Budget-Friendly Options
6. Navigating Arctic Cat 400 4x4 Repair Manual eBook Formats

- 
- ePub, PDF, MOBI, and More
  - Arctic Cat 400 4x4 Repair Manual Compatibility with Devices
  - Arctic Cat 400 4x4 Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
    - Adjustable Fonts and Text Sizes of Arctic Cat 400 4x4 Repair Manual
    - Highlighting and Note-Taking Arctic Cat 400 4x4 Repair Manual
    - Interactive Elements Arctic Cat 400 4x4 Repair Manual
  8. Staying Engaged with Arctic Cat 400 4x4 Repair Manual
    - Joining Online Reading Communities
    - Participating in Virtual Book Clubs
    - Following Authors and Publishers Arctic Cat 400 4x4 Repair Manual
  9. Balancing eBooks and Physical Books Arctic Cat 400 4x4 Repair Manual
    - Benefits of a Digital Library
    - Creating a Diverse Reading Collection Arctic Cat 400 4x4 Repair Manual
  10. Overcoming Reading Challenges
    - Dealing with Digital Eye Strain
    - Minimizing Distractions
    - Managing Screen Time
  11. Cultivating a Reading Routine Arctic Cat 400 4x4 Repair Manual
    - Setting Reading Goals Arctic Cat 400 4x4 Repair Manual
    - Carving Out Dedicated Reading Time
  12. Sourcing Reliable Information of Arctic Cat 400 4x4 Repair Manual
    - Fact-Checking eBook Content of Arctic Cat 400 4x4 Repair Manual
    - Distinguishing Credible Sources
  13. Promoting Lifelong Learning
    - Utilizing eBooks for Skill Development
    - Exploring Educational eBooks
  14. Embracing eBook Trends
    - Integration of Multimedia Elements
    - Interactive and Gamified eBooks

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