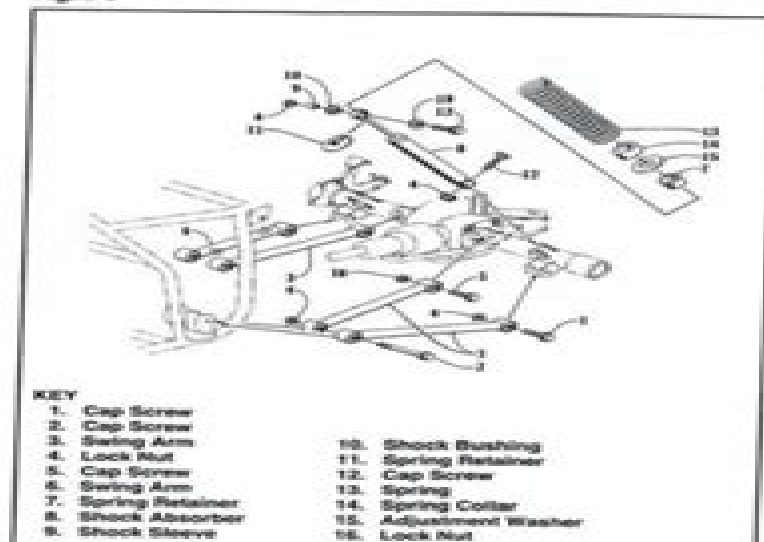


INSTALLING

Fig. 7-7



6750-045

1. On the right side, place the inner swing arm into position and secure it to the differential case with a cap screw. Do not tighten at this time.
2. On the right side, place the outer swing arm into position and secure to the axle housing with a cap screw and hex nut. Do not tighten at this time.
3. Secure the two right side swing arms to the frame brackets with cap screws and hex nuts. Do not tighten at this time.
4. On the left side, secure the swing arms to the axle housing and frame brackets with cap screws and hex nuts; then tighten all fasteners to 5.5 kg-m (40 ft-lb).

A - ARMS

REMOVING

1. Secure the ATV on a support stand to elevate the wheel; then remove the wheel.



WARNING

Make sure the ATV is solidly supported on the support stand to avoid injury.

2. Remove the wheel cap from the hub; then remove the cotter pin from the nut.

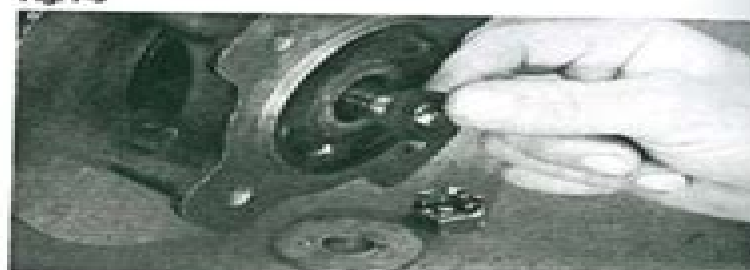
Fig. 7-8



AP7000

3. Remove the nut securing the hub. Account for a washer and a hub seal.

Fig. 7-9



AP7010

4. Remove the brake caliper.

Fig. 7-10



AP8100

5. Remove the hub assembly.
6. Remove the cotter pin and slotted nut securing the tie rod end to the knuckle; then remove the tie rod end from the knuckle.

Arctic Cat 454 Bearcat Service Manual

David Baud



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