



K1108

7. Using a pair of snap ring pliers, install the snap ring securing the lower end of the crankcase.



8. Using a small screwdriver, apply a light coat of grease to the lower end of the crankcase.



K1109

9. Using the hooked end of the long rod, pull the lower end of the crankcase.



10. Using a pair of snap ring pliers, install the snap ring securing the lower end of the crankcase.

## ASSEMBLY

1. Wipe the seal area clean using a clean rag.



K1110

2. Position the lower end of the crankshaft tapering side towards the crankcase. Gently tap into position.



3. Using the seal driver, carefully install the water pump mechanical seal. Gently tap the seal down into position until it seats itself against its flange.

3



4. Apply a light coat of grease to the working surface of the oil injection pump. Thoroughly, then install (M4) Nylon Insulation Tack (see M44-177) at the end of the shaft. Force the shaft so it is pushed through the oil and water pump seals; then remove the tack. Position the shaft on the oil pump end of the shaft.



K1111

5. Install the oil injection pump retaining O-ring and nut.



K1112

6. Install the O-ring and the oil injection pump. Make sure the pump shaft and oil pump align. Secure with two screws. Tighten the two screws to 5.7 kg-m (41 lb-ft).



K1113

7. Place the lower check valve into position; then secure with the pinbolt and screw cap screw. Tighten securely.

8. Place the impeller into position and secure with a cap screw and washer. Be sure the rubber side of the washer is directed towards the impeller. Apply blue Loctite 430 to the threads of the cap screw and tighten with 5-6.2 kg-m (35-44 lb-ft).



K1114

9. Apply sealant to the crankcase seam; then install the alignment pins into the crankcase (if necessary).



K1115

- **NOTE:** It is important to not get sealant into the breather hole in the crankcase. If sealant gets into the hole, carefully remove before proceeding.

# Arctic Cat Pantera 800 Repair Manual

**Rosina Ehmann**



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