#### 3. SERVICE RULES

- Use gorsone Honda or Honda recommended parts and fubricants or their equivalents. Parts that do not meet Hunda's design specifications may clamage the unit.
- 2. Use the special tooks designed for the product.
- 3. Install new goodets, O-rings, etc. where improvemblings
- When torquing both or note, begin with larger-character or inver both first and lighten to the specified torque disportable, unless a particular adquirect is torcified.
- 5. Other parts in cleaning solvent upon discoverably. Lubricate any sliding surfaces before massambly.
- 6. After resistembly, thick all parts for proper installation and operation.
- Many screws used in this mactions are self-tapping. Be aware that cross threading or overtightening these screws will using the shreads and runs the hole.
- B. Undersorted toochs setwoen conversing their sents, Meteric bodys, results and acreses are not interchangeable with reon-meters. Easterners. The use of important toochs and fasterners will damage the unit.

#### 4. SYMBOLS USED IN THIS MANUAL

As you read the manual, you may find the following syntion with the instructions.



A special total is rangained to perform the procedure.



Apply greene.



pholytoprover : Line morytoproven oil solution (massure of the angine oil and morybotenum grains with the ratio 1 : 1)-



Applies not.

to the first of the first

Indicators the diameter, length, and quantity of metro Bange bolts and

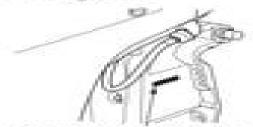
P. S. T. Sydnosters The self-remore page.

#### 5. SERIAL NUMBER LOCATIONS

The origine serial inamber is stamped on the right side of the cybrider block and the product electification number is located on the right side of the storm bracket. Always specify these numbers when inquiring about the engine or when ordering parts in order to obtain the connect parts for the explored motor being serviced.



ENGINE SERVICE AUTHORISE



PRICOLICT IDENTIFICATION NUMBER

# **Bf8a Manual**

Nordam Group Manufacturing Division, Boeing Company



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