

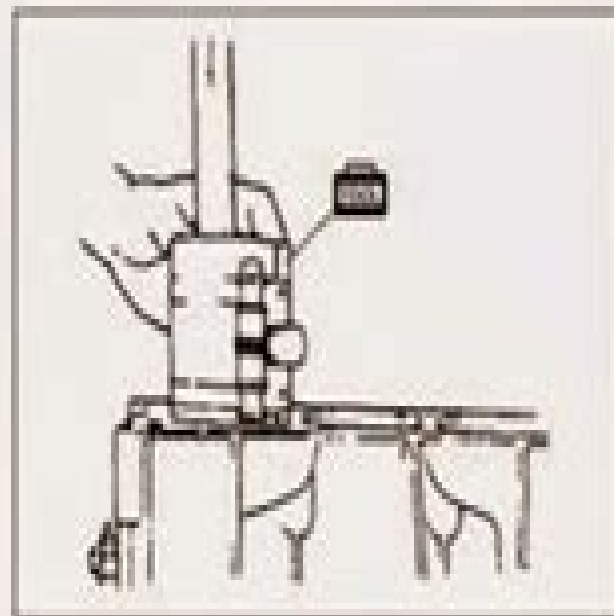
## CAUTION

- Assemble each conrod bearing to its original position.
- Do not apply oil between conrod and bearing or between conrod cap and bearing.



2. Apply engine oil to piston and cylinder walls.
3. Insert piston and conrod assembly into cylinder bore from cylinder head side using special tool.

 09916-77310 : Piston ring compressor



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# 15 Mercury 70hp Outboard Repair Service Manual

**CO Houle**



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