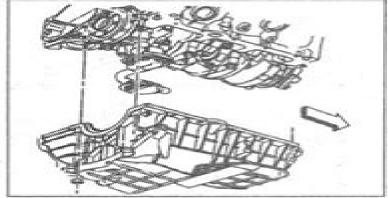
Important: Always install a new oil pan gasket.

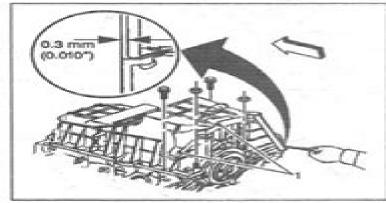
- Install the oil pan gasket.
- 4. Install the oil pan against to engine block.
- Slide oil pan back against straight edge using J 34673 or equivalent.



217700

Important: Use a feeler gauge to check the clearance between the three oil pan-to-transmission bell housing contact points. If clearance exceeds 0.254 mm (0.010 in) at any of the three points repeat steps until the clearance is within specification.

6. Install oil pan bolts and nuts. Do not tighten.



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Notice: If the clearance is more than 0.254 mm (0.010 in), powertrain durability may be impacted.

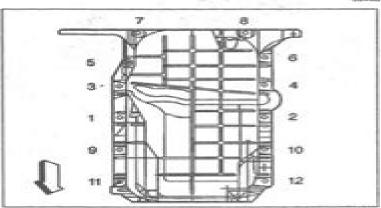
Install the bolts and nut using the following sequence:

Tighten.

- 7.1. Tighten the bolts to 25 N.m (18 lb ft).
 7.2. Tighten the nuts to 25 N.m (18 lb ft).
- Measure the clearance again between the three oil pan-to-transmission bell housing contact points to verify proper alignment.
- 9. Install the oil filter gasket.
- 10. Oil filter adapter O-ring seal, if equipped.
- 11. Oil filter adapter bolts.

Tighten

Tighten the bolts to 20 N.m (15 lb ft). Refer to Fastener Notice in General Information.



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