

## PISTON TO CYLINDER

1. Install conrod bearing to conrod and conrod cap.

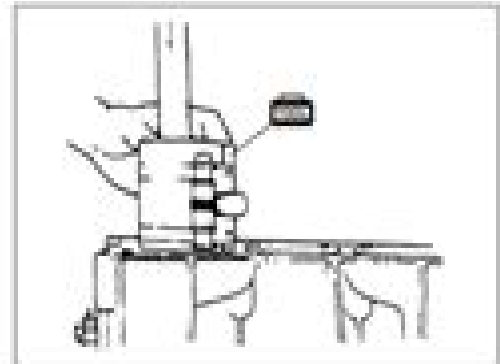
### CAUTION

- Assemble each conrod bearing to its original position.
- Do not apply oil between conrod and bearing or between conrod cap and bearing.



2. Apply engine oil to piston and cylinder walls.
3. Insert piston and conrod assembly into cylinder bore from cylinder head side using special tool.

 09918-77310 : Piston ring compressor



### NOTE:

Position "circle" mark on piston head to flywheel side.



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# 2015 Mercury 200 Hp Saltwater Series Manual

**CL Gary**



## 2015 Mercury 200 Hp Saltwater Series Manual:

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