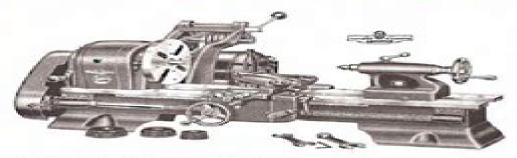
# Atlas. 6" Backgeared Screwcutting LATHE



- \* 6" swing, 18" capacity between centers
- Headstock spindle is equipped with Timken tapered roller bearings for accuracy, service and versatility
- Bed ways are massive, precision ground grey-iron for accuracy and rugged strength
- ★ The 16 spindle speeds equip you to handle a wide work range
- \* Back gears provide extra power for heavy cuts
- ★ Reversible automatic longitudinal power feed cuts operating time
- \* Complete V-belt drive
- \* Wide thread cutting range 8 to 96 Standard, right or left hand — Metric, .5 to 3 mm., Standard.
- \* Operates from a 1/4 or 1/2 HP motor.

No. 618 6" BACKGEARED SCREW-CUTTING LATHE. Complete as shown, less motor, with equipment listed below. Code YEDUF, shipping weight 100 lbs.

#### **EQUIPMENT FURNISHED**

Reversible Automatic Power Longitudinal Feed; Graduated Compound Rest; Tool Post, Ring and Rocker, 3/4" Tool Bit; Complete Set of Change Gears to out standard threads between 8 and 36 per inch; Threading Chart, Threading Dial; Quick-Change Countershaft; Complete V-Belt Drive; Moste Pulley furnished is for 3/4" diameter moor shaft—dealer can supply bushings for 1/4" dia, motor shafts; 60-Hole Indexing Mechanism; 5/4," Combination Metal and Woodworking Face Plate; Two 60" Lathe Centers—No. 2 Morse Taper for Headstock, No. 1 Morse Taper for Tailstock; 3 Wrenches; Instruction Manual.

#### WIDE THREADING RANGE



Arias 6-inch lathes are equipped with change gears and threading dial for custing all threads from 8 to 95 per inch, right or left band, in the following standards: National Coanse (USS). National Fine (SAE), Acme, Square, and Whitworth. Gear train is completely enclosed — threading chart mounted on inside of guard shows gear train act-ups.

#### SPECIFICATIONS

# Swing Over Bed. 6" Swing Over Carriage 3½" Capacity between Centers 18" Threading Range 8 to 96 Standard, Right or Left Hand Metric, 5 to 3 mm. Standard Collet Capacity 9/32" (see page 14) Overall Dimensions

#### SPEEDS AND FEEDS

Sixteen Speeds54, 82, 122, 140, 187,
287, 317, 365, 481, 550, 820, 940, 1250,
1925, 2125, 3225 RPM.
Feeds (Left or Right) per Revolution of
Spindle0078", .0048", .0039" or .0024"
Lead Screw
16 Acme Threads per inch

#### DRIVE UNIT

Motor Recommende Motor Mounting	sd	or 1/5.1	HP, 172	5 RPM Bench
Countershaft Spind	le Bearings		Oillice	Bronze

#### HEADSTOCK

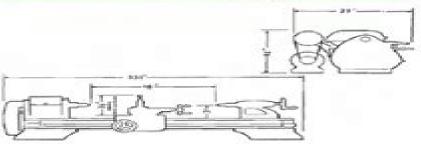
Spindle Bearings	Timken Tapered
Roller Bearings with Thrust	t Take-up Collar and
Nut	
Spindle Nose	, 10 Pirch NS Threads
Spindle Nose Taper	No. 2 Moese Taper
Harbo discouncely Seniorella	- 10 大変を使
Back Gears	20 Pitch, 36" Wide
Backgear Shaft Bearings	Oilige Bronze
Spindle Gear 24 Pitch, 1	

#### CARRIAGE

Cross Feed Travel 43/4"
Cross Feed Screw %" Diameter, Acme Thread
Tool Post Slide Travel 134"
Tool Post
or tool holder for 3/16" bits

#### TAILSTOCK

Tailstock	
	Ram Travel No. 1 Morse Taper
Tailstock	Set-Over, Forward or Back9/16"



# **Atlas Lathe Operations Manual**

**Sabine Zange** 

#### **Atlas Lathe Operations Manual:**

Engine Lathe Operations Graham G. Whipple, Anthony C. Baudek, 1942 Manual of Lathe Operation and Machinists Tables Atlas Press Company, Kalamazoo, Mich, 1937 **Popular Mechanics**, 1937-03 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle Circular United States. Office of Education, 1964 A Small Selected Management and Technical Library John F. Holman & Company, Washington, D.C., 1962 Industrial Arts & Vocational Education, 1966

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