
ACI Grade 1 Written Exam Questions with correct Answers

The temp. measuring device shall be capable of accurately measuring the temp. of freshly mixed concrete to _____ throughout a range of _____. - Answer- 1 Degree F, 30-120 Degrees F

A composite sample of concrete is required even if the only purpose for obtaining the sample is to determine the temp. T or F? - Answer- False

C172/C172M covers sampling from five type of equipment which are____, _____, _____, _____, & _____? - Answer- revolving drum, stationary, paving, continuous, & open top

The mold for making the slump test is in the shape of _____. - Answer- the frustum of a cone

The surface on which the slump mold will be placed must be _____. - Answer- Flat, moist non-absorbent, & rigid

How deep should the tamping rod penetrate each layer? - Answer- Rod each layer throughout it's depth , on second & final layer the rod should penetrate into the previous layer approximately 1 in.

Prior to lifting the mold, concrete must be removed from _____. - Answer- the area surrounding the base of the mold

What is the minimum frequency of the vibrator used in Test Method C138/C138M - Answer- 9000 Vibrations/Min., 150 Hertz

What is the minimum thickness of a metal strike-off plate used in Test Method C138/C138M? - Answer- 1/4 in.

What is the minimum thickness of a glass/acrylic strike-off plate used in Test Method C138/C138M? - Answer- 1/2 in.

Measures other than air meter bowls used for Test Method C138/C138M must conform to Test Method _____. - Answer- C29/C29M

Air meter bowls used for Test Method C138/C138M must conform to Test Method _____ and be calibrated for volume according to Test Method _____. - Answer- C231, C29

The pressure method of determining air content can be used on concrete containing _____ aggregate. - Answer- relatively dense

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