# Operating Instructions



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# Aluminum Cyclone 25 mm - Catalog No. 225-01-01 37 mm - Catalog No. 225-01-02

#### The SKC Aluminum Cyclone

The SEC Aluminum Cyclinne is a lightweight respirable dust sampler that is used with a filter leaded into a three-piece filter cassette. The filter material, pore size, and the support pad must be selected as specified by the sampling method used. The cyclone separates the dust particles according to size. The respirable particles collect on a filter for analysis while larger particles full into the grit put and are discarded.

Flow take: 2.3 L/min for ACCEH/BO/CEN Convention (nominal Q-4.8 -pu)\*

2.8 L/min for alternate applications (nominal D+3.5 cm)

As previously published, a flow rate of 2.6 Limin will give a 4 nm out-point, however, 2.5 Limin will give a better match soor the outre curve.

4. Determined using experimental data obtained at flows from 2.0 to 4.0 L/min

Note: The ACCINESCICEN Curve (Sodorholm) Committee requires using the flow rate that minimizes the bias of the cycline expendition from the convention curve.

#### Operation

#### Assembly

- Disassemble a three-piece cassette and set aside inlet section (usually marked "inlet"). Econore plug from cassette outlet.
- Select a filter and support pad as specified in the sampling method. Insert country sing smiddle; section into causette outlet (see Figure 7).
- Itsert cyclone into cassette ring and press firmly. Leave gril pot in place during calibration and sampling.
- Insert cyclone/cassette assembly through large opening of filter cassette builder (see Figure 3). Ensure assembly in newly side pin holder by inverting the cyclone's side pin ismall round nodule on rim of cyclone) into the north in the filter cassette builder.
- Soccare assembly in holder by stretching the spring-loaded hold-down plate over the cassette. Insert adapter (located in end of rubber tubing) into cassette outlet.

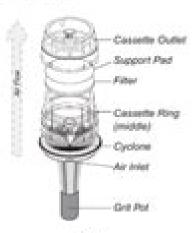


Figure 1 Explosited view of the opconerfiller casserbs assembly

#### Calibration

- Prepare a cyclone/libra counts assembly (see Assembly).
   Calibrate the cyclone with grit put in place.
- Mointon O-ring inside large end of calibration chamber (Cut. No. 225-01-03), or Financ 21 and much chamber over cyclonic stem until it fits ensury.
- Connect the Tygon<sup>a</sup> falsing attached to the filter associate holder to the inlet of a sampling pump. Using flexible fulting, consect the calibration chambet to a calibration.
- Following instructions in the pump and calibrates manuals, calibrate to required flow rate (or werer side).
- Disconnect calibrator and replace filter used to set flow with a fresh weighed filter (umused) for sample collection.

Coffer Clip-

Filter Consette

Adapter

Grit Pot

Figure 3 Cootine with litter passette in holder

Cassette Assembly

Holden .

Cyclinna/Filter



Rubber Tubing

Tyrpon Fullings

#### Sampling

Enume flow rate has been calibrated (or Calibration).

 Warning: Leave grit pot in place during calibration and sampling.

- Connect the Tygon tubing attached to the filter assorte holder to the inlet of a sampling pump.
- Clip cyclone/filler cassette assembly onto a worker's collar or pocket near the broathing zone.
- Start pump and record pertinent details.
- At the end of the sampling period, etoppump and record finish time. Emmore cyclone: Tilter consetts assembly from camerte holder. Separate cyclone from camerte.
   Economisis infect section of camerte, enouging.

the inlet and outlet are scaled with plugs. Send countre and all data to a laboratory for analysis.

Note: Particles collected in the gril put do not represent any part of the respirable dust sample; and should be discorded.

 Prior to further sampling, clean all parts of the cyclone, including the interior of the gett pot, with redd scapy water. The cyclone may be wiped with a clean dust-free tissue, air dried, bloven dry, or sciped with isopropyl alcohol.

Accessories		Catalog No.
Three-giece Filter Cassette Blanks	25 esm	225-3-2507
	37 mm	225-31,8
Filter Cassette Holder	28 or 37 mm	225-1
Calibration Chamber	25 or 37 mm	225-01-03

Feel masse Industriagibate: See SEC Technologi Note, Publication (SEA, at wrote alactectors).

# **Atlantic Engineering Cyclone Manual**

Miguel F. Acevedo

# **Atlantic Engineering Cyclone Manual:**

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