

Install the head.



Pretighten the six nuts on the stud bolts proceeding in the following order: 1 - 2 - 3 - 4 - 5 - 6.

Then tighten them fully following the same order.



Tighten the two screws according to the sequence (a - b)



Install the camshaft control gear connected with a clamp to the timing chain. Keep the gear in position with the chain tightened.



THE SIDE WITH THE BEVELLED HOLE IN THE TIMING SYSTEM GEAR MUST ALWAYS FACE THE EXTERIOR OF THE HEAD.



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