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Get into the water pump housing.

4) Install a new key in the keyway on the drive shaft, and insert a new impeller.



5) Grease the impeller, and install the water pump housing, turning the drive clockwise, then tighten the bolts.



LOWER UNIT LEAKAGE CHECK

- 1) Tighten the gear oil-drain screw, and connect the tester to the oil-level hole.
- 2) Pump the tester, and apply a pressure of 100 kpa (1.0 kgf/cm² 14.2 psi)
- 3) Check that the pressure is held at 100 kpa (1.0 kgf/cm² 14.2 psi) for 10 seconds.

NOTE: _____

If the pressure falls, the leakage from lower unit

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Phil Mather



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Detailed tips on periodic servicing troubleshooting general maintenance and repair are explicitly outlined in this manual
Repair is easy with the specifications and step by step repair procedures included for hundreds of models Volume II covers
models with 30hp and above *Books in Print Supplement* ,2002 *Paperbound Books in Print* ,1991 **Seloc Yamaha
Outboards** Seloc,2004 1701 Covers all 2 250 hp 1 4 cylinder V4 and V6 models 2 stroke and 4 stroke models includes jet
drives **Yamaha Service Repair Manual [for] YL-1, YLIE. ,** **Yamaha XV V-Twins Service and Repair Manual**
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motorcycles By conducting complete tear downs and rebuilds the Haynes staff has discovered all the problems owners will
find in rebuilding or repairing their vehicle Documenting the process in hundreds of illustrations and dear step by step
instructions makes every expert tip easy to follow From simple maintenance to trouble shooting and complete engine
rebuilds it s easy with Haynes **Yamaha TY50, 80, 125 & 175, '74-'84** Haynes Publishing,2018-03-01 Each Haynes
manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to
a complete overhaul of the machine in this case the Yamaha TY50 80 125 troubleshooting lubrication and routine
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