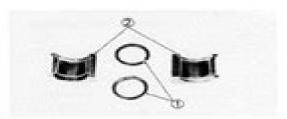
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STEERING COLUMN









INSPECTION

- 1. Propect:
 - Steering column. Bends - Replace.

WARNING:

Do not attempt to straighten a bend shaft; this may dangerously weaken the shaft.

- 2. Inspect:
 - *Oil seals (1)
 - · Bushes (2)

Wear/Damage - Replace.

- 3. Check:
 - Steering column free play.

Steering column is loose - Replace bushes and O-rings.

Insert the steering column into the frame, and check for free play.

INSTALLATION

When installing the steering column, reverse the removal procedure. Note the following points.

- 1. Install:
 - Steering column

WARNING:

Make sure the brake cable and leads are properly routed, and are not damaged or tweisted.

- 2. Tightent
 - Nuts (tie-rod end) (1)
 - Mut (steering column) (2)



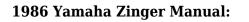
Nuts (Tie-rod End): 45 Nm (4.5 m · kg. 32 ft · lb) Nut (Steering Column):

30 Nm (3.0 m-kg. 22 ft-lb)



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Yijin Wang



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