

Figure 18 Valve Train &amp; Cylinder Head

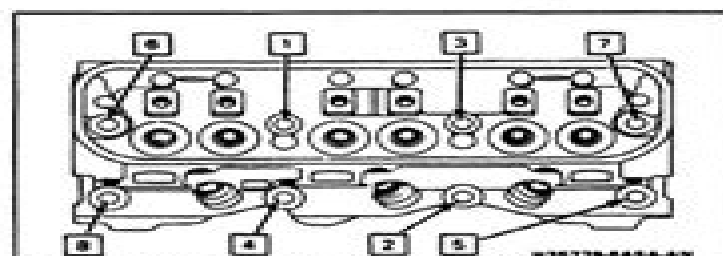


Figure 19 Cylinder Head Bolt Tightening Sequence

#### REAR CYLINDER HEAD:

- Mounting Bracket
- Power steering pump
- Generator
- Rear exhaust manifold

#### FRONT CYLINDER HEAD:

- Front exhaust manifold
- Oil dipstick

15. Serpentine belt. See Figures 3 and 4.

16. Negative battery cable

#### Inspect

- For proper completion of repair
- For external fluid leaks

#### CYLINDER HEAD

C &amp; H Carline

See Figures 18 and 19

#### Remove or Disconnect

1. Drain engine coolant.
2. Negative battery cable.
3. Mass air flow sensor and air intake duct
4. T.V. and accelerator cables (cruise control cable if equipped)
5. Crankcase ventilation pipe
6. Vacuum lines and electrical connections as needed
7. Exhaust crossover pipe
8. Heater hoses
9. Fuel line and wiring connector.
10. Top radiator hose
11. Generator and bracket
12. Power steering pump and bracket. See Section 3B3.
13. Right exhaust manifold

#### Clean

- With hose and wiping rags, clean dirt from the cylinder head, manifolds and adjacent areas. Avoid getting DIRT into the engine.
- 14. A/C compressor bracket bolt (1)
- 15. Left exhaust manifold
- 16. Valve covers

# 1987 Buick Grand National Owners Manual

**SJ Ball**



## **1987 Buick Grand National Owners Manual:**

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