# ervice Bulletin



Rockwell International

5001 North Rockwell Avenue Betheny, Chiehome 73008

SERVICE BULLETIN NO. SB-114-1 29 June 1976

#### AILERON CONTROL CHAIN REPOUTING

MODEL 114, SERIAL NO'S, 14000 THRU 14042. MODELS AFFECTED:

REASON FOR PUBLICATION: REBOUTE AILERON CONTROL CHAIN TO PREVENT POSSIBLE INTER-

FERENCE WITH RUDDER TORQUE TUBE BELLCRANK.

DURING NEXT 100-HOUR INSPECTION OR ANNUAL INSPECTION. COMPLIANCE:

WHICHEVER OCCURS FIRST.

#### HOTE

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BY WHOM WORK WILL BE ACCOMPLISHED: A & P MECHANIC OR EQUIVALENT.

APPROVAL: FAA DOA SW-2 Approved.

ESTIMATED MAN HOURS: TWO (2) HOURS

PARTS DATA: I ea. Compliance Card

SPECIAL TOOLS: NOOME ..

#### ACCOMPLISHMENT INSTRUCTIONS:

- 31 ... Cut off existing chain guard, located on left forward side of control column, as shown in Figure 1.
- 21. Disconnect right alleron chain at turnbarrel and remove from forward sprocket.
- 3 ... Loosen left alleron chain at turnbarrel, remove from aft sprocket and relocate onforward sprocket (see Figure 2.).
- Relocate right alleron chain on aft sprocket and reconnect to turnbarrel (see Figure 2.).
- Retighten turnbarrels on both left and right alleron control cables and check all cable tensions as outlined in Airpiane Maintenance Manual, Section VII.
- 6. Check full travel of control column and rudder pedals to assure that no interference exists.
- Fill out and mail Compliance Card.

ELECTRICAL LOAD: NO CHANGE.

WEIGHT AND BALANCE: NO CHANGE.

PUBLICATIONS AFFECTED: NONE ..

RECORD COMPLIANCE: Make appropriate entry in airplane maintenance records as follows: Service Bulletin No. SB-114-1, dated 29 June 1976, entitled "Alleron Control Chain Rerouting", accomplished (date)

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