

# AERO ENGINE MAINTENANCE AND REPAIR

## UNIT I PISTON ENGINES

Carburation and Fuel injection systems for small and large engines - **Ignition system components - spark plug detail** - Engine operating conditions at various altitudes – Engine power measurements – Classification of engine lubricants and fuels – Induction, Exhaust and cooling system - Maintenance and inspection check to be carried out **Inspection and maintenance and trouble shooting** - Inspection of all engine components - Daily and routine checks - Overhaul procedures - Compression testing of cylinders - Special inspection schedules - Engine fuel, control and exhaust systems - Engine mount and **super charger** - Checks and inspection procedures.

## UNIT II PROPELLERS

Propeller theory - operation, construction assembly and installation - **Pitch change mechanism**- Propeller axially system- Damage and repair criteria - General Inspection procedures - Checks on constant speed propellers - Pitch setting, **Propeller Balancing**, Blade cuffs, **Governor/Propeller operating conditions** – Damage and repair criteria.

## UNIT III JET ENGINES

Types of jet engines – Fundamental principles – Bearings and seals - Inlets - **compressors**- turbines- exhaust section – classification and types of lubrication and fuels- Materials used - Details of control, starting around running and operating procedures – Inspection and Maintenance- permissible limits of damage and repair criteria of engine components- internal inspection of engines- compressor washing- **field balancing of compressor fans**- Component maintenance procedures - Systems maintenance procedures - use of instruments for online maintenance - Special inspection procedures- Foreign Object Damage - Blade damage .

## UNIT IV TESTING AND INSPECTION

Symptoms of failure - Fault diagnostics - Case studies of different engine systems - Rectification during testing equipments for overhaul: Tools and equipments requirements for various checks and alignment during overhauling - **Tools for inspection** - **Tools for safety and for visual inspection** - Methods and instruments for **non destructive testing techniques** - Equipment for replacement of parts and their repair. Engine testing: Engine testing procedures and schedule preparation - Online maintenance.

## UNIT V OVERHAULING

**Engine Overhaul** - **Overhaul procedures** - Inspections and cleaning of components - Repairs schedules for overhaul - Balancing of Gas turbine components. Trouble Shooting: Procedures for trouble shooting - **Condition monitoring of the engine on ground and at altitude** - engine health monitoring and corrective methods.

## TEXT BOOK:

1. Kroes & Wild, "Aircraft Power plants ", 7th Edition - McGraw Hill, New York, 1994.

# Aero Engine Maintenance And Repair Notes

**SA Dillow**



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