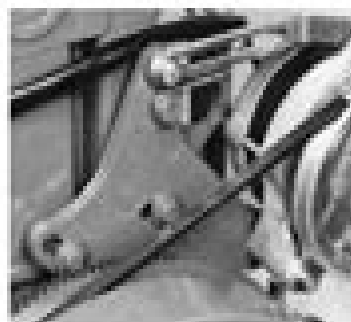


5. Remove the piston (or pistons) and rods holding the cylinder heads (previous page 10) using a prybar or the oil pump aligner and lift the cylinder heads off.



- 6A. Disconnect the cables from the engine speed sensor, the oil pressure switch and the alternator. MD11: Remove the alternator bracket together with the alternator. The picture shows the later model MD11C up to and including engine no. 82480 and MD11D from production start. MD17: Remove the cover gasket housing over the head and remove the alternator.



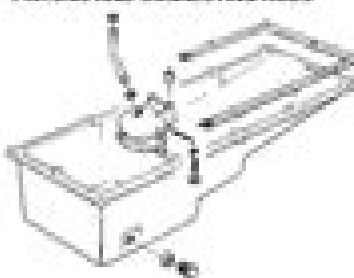
- 6B. MD11C: The picture shows the later models from and including engine no. 82481.

CYLINDERS, CYLINDER LINERS



7. Lift the pistons out. Remove the cylinder trace by placing the cylinder with the bottom of the liner on a flat support and strike the top face of the cylinder with a rubber mallet.

PISTONS AND CONNECTING RODS



8. MD11: Remove the inspection covers on the pressure oil line control head. MD17: Remove the oil pump and spacer. MD15: Remove the sealing rings in the area of the oil pump suction slot.



9. Remove the flywheel locking caps and take out the connecting rods (and pistons). Wash the connecting rods (if this has not already been done). Remove the valve tappets.

11

TIMING GEAR



10. Remove the oversized (overhead) starter.



11. Remove the injection pump, oil water pump, fuel pump and the fuel filter. The D-Engines have take off oil return pipes connected to the fuel return pipe (see page 27).



12. Take off the timing gear cover.

12



- 13A. MD11C and MD11D: Remove the center of the crankshaft pin with the crankshaft gear have a center pin. Use a distance piece to protect the shaft. Take care of the key.



- 13B. MD11D and MD11E: Remove the center of the crankshaft. Use a distance piece (for the flywheel) use a distance piece to protect the shaft. Take care of the key. (Later types of pump shafts) can be mounted by pressing them at 0.5 mm holes use the spline flange as a template.



14. Shut off the crankshaft gear with the oil of the shaft. Remove the key, the timing washer and the thrust washer.

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