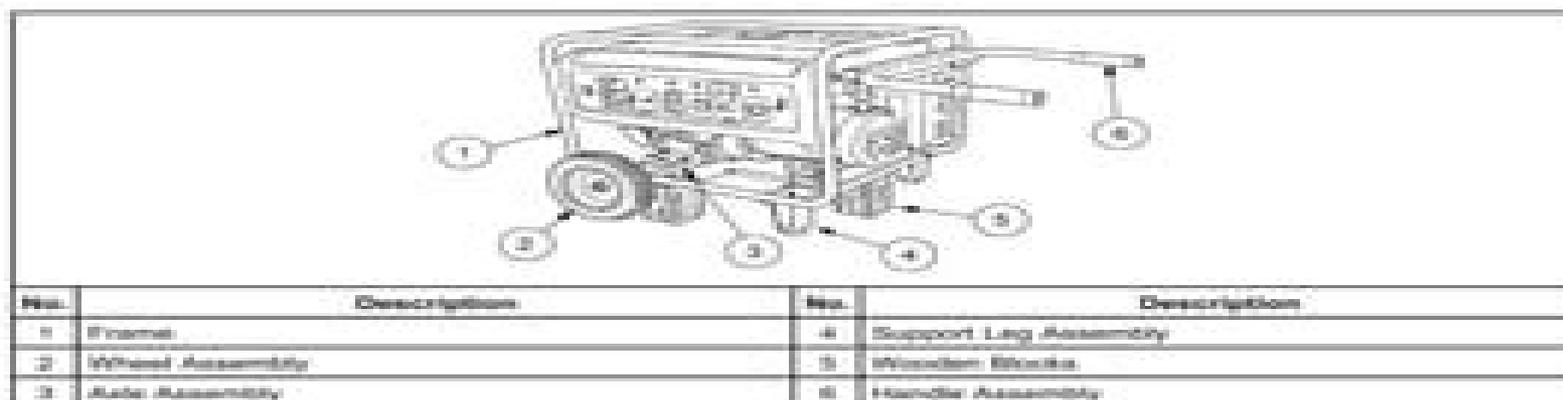


Installation Procedure

1. Install the handle assembly (handle, bracket, hinge pin, grips, and plugs, two cotter pins, and fasteners).
 - a. Use two long bolts to attach the handle assembly to the frame.
 - b. Tighten securely; do not crush the frame tube.
2. Block up the generator set under both frame tubes as shown below. Place a block under the center of the cross-member on the exhaust end.
3. Install the leg assembly.
 - a. Install a leg assembly (support leg, rubber pad, and fastener) onto each side of the exhaust end cross-member.
 - b. Use two bolts and nuts for each leg and tighten securely.
4. Install the wheel and axle assembly (axle assembly and wheel assemblies).
 - a. Remove the rubber pads secured to the frame where the axle is attached.
 - b. Remove the cotter pins and loose washers from the axle assembly (axle, two loose washers, two cotter pins, and fasteners).
 - c. Install the wheels (flat free tire and wheel); make sure the long hub is to the inside.
 - d. Reinstall the washers and cotter pins on the axle assembly. Bend one leg of each cotter pin.
 - e. Place the axle assembly under the cross member as shown and install four bolts and nuts. Tighten securely.

**FIGURE 2. INSTALLED WHEEL KIT**

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Chevrolet and GMC Pick-ups Automotive Repair John Haynes,1998-07-30 Including 1991 Suburban *Chevrolet S-10 & Blazer, GMC Sonoma & Jimmy, Oldsmobile Bravada, Isuzu Hombre* Robert Maddox,John Harold Haynes,2002-01-21 Covers Chevy S 10 and GMC Sonoma pickups 1994 2001 Blazer and Jimmy 1995 2001 and Oldsmobile Bravada Isuzu Hombre 1996 2001

Chevrolet & GMC S-10 & S-15 Automotive Repair Manual Robert Maddox,John Harold Haynes,1992-01-01

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