



Oil and Grease Housing.

4) Install a new key in the keyway on the drive shaft, and insert a new impeller.

5) Grease the impeller, and install the water-pump housing, turning the drive clockwise, then tighten the bolts.

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#### LOWER UNIT LEAKAGE CHECK

- 1) Tighten the gear oil-drain screw, and connect the tester to the oil-level hole.
- 2) Pump the tester, and apply a pressure of 100 kpa (1.0 kgf/cm<sup>2</sup> 14.2 psi)
- 3) Check that the pressure is held at 100 kpa (1.0 kgf/cm<sup>2</sup> 14.2 psi) for 10 seconds.

NOTE: \_\_\_\_\_

If the pressure falls, the leakage from lower unit

# 1991 Yamaha 225 Hp Outboard Service Repair Manual

**(Seloc) Seloc**



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