

The Vauxhall Frontiers was introduced into the UK at the end of 1989. At its launch, the Frontiers range consisted of a 2.0 litre (1000 cc) petrol engine 3-door model, and a 2.0 litre (2415 cc) petrol engine or 2.3 litre (2000 cc) diesel engine 5-door model. The engines are all self-proving units which have succeeded in many Vauxhall vehicles. All engines are of four-cylinder overhead camshaft design, mounted at the front of the car with the transmission mounted in line.

All models have fully-independent front suspension incorporating upper and lower arms, shock absorbers with torsion bars and were originally fitted with a leaf spring rear axle.

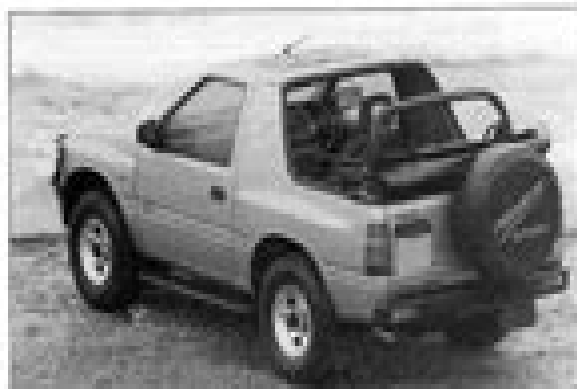
A wide range of standard and optional equipment is available within the range to suit most tastes, including central locking, electric windows and air electric sunroof. An air conditioning system was available as an option on certain models.

In early 1990 a soft-top 3-door model was introduced and in early 1991 the model range was completely revised. A new 2.0 litre (2000 cc) 16-valve petrol engine was brought in to replace the 2.0 litre engine and the 2.3 litre (2000 cc) diesel engine was replaced with a new 2.0 litre (2111 cc) engine. At the same time, the body underwent a major overhaul and the leaf spring rear axle was replaced with a new coil spring rear axle arrangement to improve road-holding and handling. The only other change to the Frontiers models range was the introduction of a new 2.0 litre (2000 cc) diesel engine in the models of 1990.

Provided that regular servicing is carried out in accordance with the manufacturer's recommendations, the vehicle should prove reliable and very economical. The engine compartment is well-designed and most of the items requiring frequent attention are easily accessible.



Vauxhall Frontiers 3-door



Vauxhall Frontiers Sport

Your Vauxhall Frontiers manual

The aim of this manual is to help you get the best value from your vehicle. It can do so in several ways. It can help you decide what work must be done (even though you choose to get it done for a garage). It will also provide information on routine maintenance and servicing, and give a logical course of action and diagnosis when certain faults occur. However, it is hoped that you will use the manual by leaving the work unstarted. On similar jobs it may even be sufficient for looking the vehicle into a garage and getting them fixed, to learn and collect it. Perhaps

most important, a lot of money can be saved by avoiding the costly garage-man charge to come to place and overhauls.

The manual has drawings and descriptions to show the location of the various components so that their location can be understood. Terms are described and photographed in a clear step-by-step sequence.

References to left and right of the vehicle are in the centre of a person in the driver's seat facing forwards.

Acknowledgements

Thanks are due to Chevrolet Spark Plug who supplied the illustrations showing spark

plug conditions. Certain illustrations are the copyright of Vauxhall Motors Limited, and are used with their permission. Thanks are also due to Super Tyre Centre, who provided some of the workshop tools, and to all those people at Sparkplug who helped in the production of this manual.

We take great pride in the accuracy of information given in this manual, but vehicle manufacturers make alterations and design changes during the production run of a particular vehicle of which they do not inform us. No liability can be accepted by the authors or publishers for loss, damage or injury caused by any errors in, or omissions from, the information given.

Working on your car can be dangerous. This page shows just some of the potential risks and hazards, with the aim of creating a safety-conscious attitude.

General hazards

Scalding

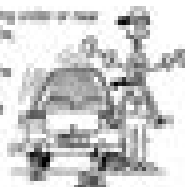
- Don't remove the radiator or expansion tank cap while the engine is hot.
- Engine oil, automatic transmission fluid or power steering fluid may also be dangerously hot if the engine has recently been running.

Burning

- A leak of fuel from the fuel-injection system and from any part of the engine, brake lines and drums can also be extremely hot immediately after use.

Crushing

- When working under or near a raised vehicle, always supplement the jack with axle stands, or use chocks on wheels.
- Never venture under a car which is only supported by a jack.
- Take care if loosening or tightening high torque nuts when the vehicle is on stands. Make loosening and tight loosening should be done with the wheels on the ground.



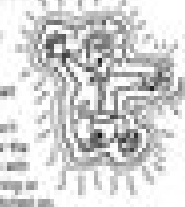
- Fuel is highly flammable. Fuel vapour is explosive.
- Don't let fuel spill onto a hot engine.
- Do not smoke or allow naked lights (including your lighted cigarette) near a vehicle being worked on. Also beware of smoking materials.

Fire

- Fuel is highly flammable. Fuel vapour is explosive.
- Don't let fuel spill onto a hot engine.
- Do not smoke or allow naked lights (including your lighted cigarette) near a vehicle being worked on. Also beware of smoking materials.
- Fuel vapour is heavier than air, so don't work on the fuel system with the vehicle over an open fire.
- Another cause of fire is an electrical short-circuit or open circuit. Take care when repairing or modifying the vehicle wiring.
- Keep a fire extinguisher handy, of a type suitable for use on fuel and electrical fires.

Electric shock

- Ignition coil voltage can be dangerous, especially to people with heart problems or a pacemaker. Don't work on or near the ignition system with the engine running or the ignition switched on.



- Water, which is also dangerous. Make sure that any water-related equipment is correctly earthed. Make power points should be protected by a residual current device (RCD) circuit breaker.

Fume or gas intoxication

- Exhaust fumes are poisonous. They often contain carbon monoxide, which is rapidly fatal if inhaled. Never run the engine in a confined space such as a garage with the doors shut.
- Fuel vapour is also poisonous. As with the vapours from engine cleaning solvents and paint thinners.



Poisonous or irritant substances

- Avoid skin contact with battery acid and with any fuel, fuel oil, solvents, especially antirust, brake hydraulic fluid and Diesel fuel. Don't swallow them by mouth. If such a substance is swallowed or gets into the eyes, seek medical advice.
- Prolonged contact with used engine oil can cause skin cancer. Wear gloves, or use a barrier cream if necessary. Change use of oil-soaked clothes and do not keep old rags in your garage.
- An air-conditioning refrigerant forms a continuous gas if released to a raised flame, producing a jet of fire. It can also cause gas burns on contact.

Asbestos

- Asbestos dust can cause cancer if inhaled or swallowed. Asbestos may be found in gaskets and in brake and clutch linings. When dealing with such components it is better to assume that they contain asbestos.

Special hazards

Hydrofluoric acid

- This extremely corrosive acid is formed when certain types of synthetic material, found in some G-traps, oil seals, fuel hoses and air hoses, are exposed to temperatures above 400°C. The acid changes into a coloured or sticky substance containing the acid. Once formed the acid remains dangerous for years. If it gets onto the skin, it may be necessary to amputate the limb concerned.
- When dealing with a vehicle which has suffered a fire, or with components salvaged from such a vehicle, wear protective gloves and do not touch them after use.

The battery

- Batteries contain sulphuric acid, which attacks clothing, eyes and skin. Take care when topping-up or working the battery.
- The hydrogen gas given off by the battery is highly explosive. Never cause a spark or allow a naked light nearby. The careful when connecting and disconnecting battery chargers or jump leads.

Air bags

- Air bags can cause injury if they go off accidentally. Take care when removing the steering wheel airbag from. Special storage instructions may apply.

Direct injection equipment

- Direct injection pumps supply fuel at very high pressures. Take care when working on the fuel injectors and fuel pipes.



Warning: Never expose the hands, face or any other part of the body to injected diesel fuel. Fuel can penetrate the skin with potentially fatal results.

Remember...

DO

- Use the size protection after using power tools, and when working under the vehicle.
- Do not drink or use heavy alcohol to prevent your hands from becoming slippery.
- Do get someone to check periodically that oil is not when working under the vehicle.
- Do make sure clothing and long hair are out of the way of moving mechanical parts.
- Do remove rings, watches etc, before working on the vehicle - especially the electrical system.
- Do ensure that any lifting or jacking equipment has a safe working load, being adequate for the job.

DON'T

- Don't attempt to fit a heavy component which may be heavier than your capacity - get assistance.
- Don't rush to finish a job, or save yourself short cuts.
- Don't use 110V tools which may slip and cause injury.
- Don't leave tools or parts lying around where someone can trip over them, step on or use fuel spillage as a slip.
- Don't allow children or pets to play in or near a vehicle being worked on.

1991 1998 Opel Frontera Workshop Manual

RJ Shavelson



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