



YAMAHA

PW50R



YAMAHA

OWN

An Official Yamaha Service Manual

SERVICE MANUAL

LIT-15496-07-02

3PT-20190-11

Pin and pin retainer (two end) (mm)
0.75 ~ 0.25 over (0.008 ~ 0.014 in)
Wear limit: 1.0 over (0.04 in)



1. Inspect the pin and pin retainer for signs of
fatigue, scoring, bending, etc. If not
satisfactory, replace them. If cylinder is
not damaged, measure and record.

Connecting rod and wrist pin
(mm) (inches) (0.001 in)
Limit: 0.3 mm (0.012 in)

2. Remove the dial gauge and slide the
connecting rod to one side. Insert a
feeler gauge between the side of the
connecting rod big end and the crank
shaft. Measure clearance.



Connecting rod/wrist side clearance
(mm) (inches) (0.001 in)
Limit: 1.0 mm (0.04 in)

3. If any of the above measurements ex-
ceed tolerance, crankshaft repair is re-
quired. Take the machine to your
authorized dealer.

- During assembly, apply a heavy coating
of SAE motor oil to the piston pin and
bearing. Apply several drops of oil to the
connecting rod big end. Apply several
drops of oil to each crankshaft bearing
oil delivery hole.

1991 Pw50 Manual

Liying Dong



1991 Pw50 Manual:

Yamaha PW50 Y-Zinger, PW80 Y-Zinger and BW80 Big Wheel 81-02 ,2000-05-24 PW50 1981 1983 1985 1987 1990 2002 PW80 1983 1985 1991 2002 BW80 1986 1988 1990 **Yamaha PW50(S)** ,1985 **American Book Publishing Record** ,2001 *Groups, Rings and Algebras* Donald S. Passman, William Chin, James Osterburg, Declan Patrick Francis Quinn, 2006 This is a companion volume to the conference in honor of Donald S Passman held in Madison Wisconsin in June 2005 It contains research papers on Algebras Group Rings Hopf Algebras Invariant Theory Lie Algebras and their Enveloping Algebras Noncommutative Algebraic Geometry Noncommutative Rings and other topics The papers represent an important part of the latest research in these areas **Books in Print Supplement** ,2002 **Yamaha '81 PW50(H)** ,1980 *Yamaha '82 PW50(J)* ,1981 **Conference Record of the Twenty-sixth Asilomar Conference on Signals, Systems & Computers** Avtar Singh, 1992 **Conference Record** ,1992 **Yamaha T50 and 80 Townmate Owners Workshop Manual** Pete Shoemark, 1991 **Yamaha PW 50H** ,198? Wipac (Combined) Number 3 Manual and Motorcycle & Scooter Manual 1950-1969 Wipac Group, Velocepress, 2022-05-16 196 pages with more than 400 illustrations and charts plus 77 wiring diagrams size 8 25 x 10 75 inches This manual is a must have for any owner of a 1950 through 1969 motorcycle scooter or moped equipped with a Wipac electrical system Wipac issued two ring bound versions of this manual The first was titled Number 3 Manual and the second Motorcycle Scooter Manual but unfortunately the publication dates of the individual pages were not identified However based on the contents we can estimate that they were published in 1964 and 1969 approximately The later manual contains considerably more information plus numerous updates to the data in the earlier manual Unfortunately some of the information from the earlier manual was also omitted from the later manual as it was probably considered to be outdated However as that outdated information is of significant interest to today's owners and restorers we have combined the entire data from both manuals into a single publication Please note that wherever the earlier data had been updated we have only included the latest update in order to prevent duplication of information This combination manual includes alternator and generator testing and servicing instructions spare parts illustrations and part numbers plus Technical Data Sheets and Service Bulletins that provide additional information due to model updates and or electronic equipment modifications It also includes wiring diagrams by individual model type including A J S Ariel B S A Dayton Dunkley Excelsior Francis Barnett James Matchless Norton Piatti Raleigh mopeds and Triumph The entire content of this publication is devoted to the operation testing servicing maintenance overhaul and adjustment of all the major Wipac electrical components utilized by the various manufacturers listed above Out of print and unavailable for many years these manuals are extremely difficult to find on the secondary market and we are pleased to be able to offer this combined reproduction as a service to all owners restorers and enthusiasts of 1950 1969 Wipac equipped motorcycles scooters and mopeds Wiring diagrams that are included by manufacturer and model type A J S Model 14 14S 14CS 14CSR Model 8 ARIEL

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