

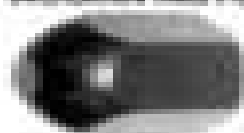
Nuts: Acorn-Coupling-Lock - Spherical Flange

UNITED's Nuts! Acorn, Coupling, Lock and Flange Nuts

GET IT BEFORE IT'S TOO LATE! GET IT NOW!

See Section 2 for Details.

ACORN NUTS

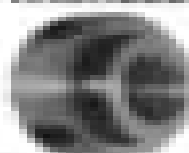


Standard Size
Standard Thread
Standard Hex
Standard Hex
Standard Hex
Standard Hex

ACORN NUT	A	B	C
1/2-13	1.125	1.125	1.125
3/4-16	1.375	1.375	1.375
1-18	1.625	1.625	1.625
1 1/4-20	1.875	1.875	1.875
1 1/2-22	2.125	2.125	2.125
2-24	2.375	2.375	2.375
2 1/2-28	2.625	2.625	2.625
3-30	2.875	2.875	2.875

STAINLESS STEEL HEAT TREATED WITH BLACK OXIDE FINISH

KNURLED LOCK NUTS



Quick Mount
Knurled on Top
Knurled on Bottom
Knurled on Side
Knurled on End
Knurled on All

See Section 2 for Details.

STAINLESS STEEL HEAT TREATED BLACK OXIDE

KNURLED LOCK NUT	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z
1/2-13	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125
3/4-16	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375
1-18	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625
1 1/4-20	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875
1 1/2-22	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125
2-24	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375
2 1/2-28	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625
3-30	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875

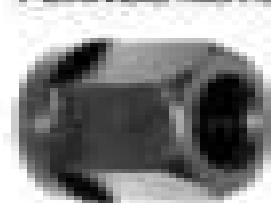
COUPLING NUTS



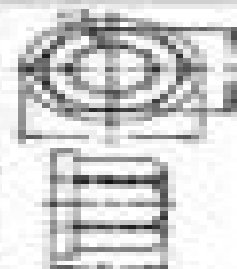
Standard Size
Standard Thread
Standard Hex
Standard Hex
Standard Hex
Standard Hex

COUPLING NUT	A	B	C
1/2-13	1.125	1.125	1.125
3/4-16	1.375	1.375	1.375
1-18	1.625	1.625	1.625
1 1/4-20	1.875	1.875	1.875
1 1/2-22	2.125	2.125	2.125
2-24	2.375	2.375	2.375
2 1/2-28	2.625	2.625	2.625
3-30	2.875	2.875	2.875

FLANGE NUTS

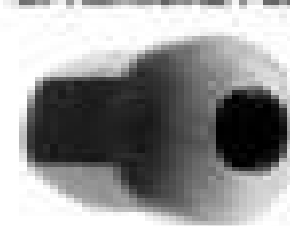


Standard Size
Standard Thread
Standard Hex
Standard Hex
Standard Hex
Standard Hex

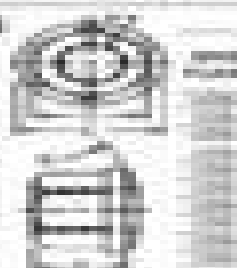


Steel Washers - 316 Stainless Steel												
Washer Size	Washer Thickness	Washer Width	Washer Height	Washer Weight	Washer Material	Washer Finish	Washer Grade	Washer Type	Washer Shape	Washer Color	Washer Marking	Washer Notes
1/2"	0.0625"	0.5000"	0.5000"	0.0150	316	Brushed	A2-70	Flat	Circular	Silver	1/2"	Standard
3/4"	0.0625"	0.7500"	0.7500"	0.0250	316	Brushed	A2-70	Flat	Circular	Silver	3/4"	Standard
1"	0.0625"	1.0000"	1.0000"	0.0350	316	Brushed	A2-70	Flat	Circular	Silver	1"	Standard
1 1/4"	0.0625"	1.2500"	1.2500"	0.0550	316	Brushed	A2-70	Flat	Circular	Silver	1 1/4"	Standard
1 1/2"	0.0625"	1.5000"	1.5000"	0.0750	316	Brushed	A2-70	Flat	Circular	Silver	1 1/2"	Standard
2"	0.0625"	2.0000"	2.0000"	0.1000	316	Brushed	A2-70	Flat	Circular	Silver	2"	Standard
2 1/2"	0.0625"	2.5000"	2.5000"	0.1500	316	Brushed	A2-70	Flat	Circular	Silver	2 1/2"	Standard
3"	0.0625"	3.0000"	3.0000"	0.2000	316	Brushed	A2-70	Flat	Circular	Silver	3"	Standard
3 1/2"	0.0625"	3.5000"	3.5000"	0.2500	316	Brushed	A2-70	Flat	Circular	Silver	3 1/2"	Standard
4"	0.0625"	4.0000"	4.0000"	0.3000	316	Brushed	A2-70	Flat	Circular	Silver	4"	Standard

SPHERICAL FLANGE NUTS



Standard Size
Standard Thread
Standard Hex
Standard Hex
Standard Hex
Standard Hex



Hex. Nuts: 1/2 in. Hexagonal											
Size inches	A	B	C	D	E	F	G	H	I	J	K
1/2	0.625	0.625	0.625	0.625	0.625	0.625	0.625	0.625	0.625	0.625	0.625
5/8	0.875	0.875	0.875	0.875	0.875	0.875	0.875	0.875	0.875	0.875	0.875
3/4	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125
7/8	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375
1	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625
1 1/8	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875
1 1/4	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125
1 1/2	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375
1 3/4	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625
2	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875
2 1/4	3.125	3.125	3.125	3.125	3.125	3.125	3.125	3.125	3.125	3.125	3.125
2 1/2	3.375	3.375	3.375	3.375	3.375	3.375	3.375	3.375	3.375	3.375	3.375
2 3/4	3.625	3.625	3.625	3.625	3.625	3.625	3.625	3.625	3.625	3.625	3.625
3	3.875	3.875	3.875	3.875	3.875	3.875	3.875	3.875	3.875	3.875	3.875
3 1/4	4.125	4.125	4.125	4.125	4.125	4.125	4.125	4.125	4.125	4.125	4.125
3 1/2	4.375	4.375	4.375	4.375	4.375	4.375	4.375	4.375	4.375	4.375	4.375
3 3/4	4.625	4.625	4.625	4.625	4.625	4.625	4.625	4.625	4.625	4.625	4.625
4	4.875	4.875	4.875	4.875	4.875	4.875	4.875	4.875	4.875	4.875	4.875
4 1/4	5.125	5.125	5.125	5.125	5.125	5.125	5.125	5.125	5.125	5.125	5.125
4 1/2	5.375	5.375	5.375	5.375	5.375	5.375	5.375	5.375	5.375	5.375	5.375
4 3/4	5.625	5.625	5.625	5.625	5.625	5.625	5.625	5.625	5.625	5.625	5.625
5	5.875	5.875	5.875	5.875	5.875	5.875	5.875	5.875	5.875	5.875	5.875
5 1/4	6.125	6.125	6.125	6.125	6.125	6.125	6.125	6.125	6.125	6.125	6.125
5 1/2	6.375	6.375	6.375	6.375	6.375	6.375	6.375	6.375	6.375	6.375	6.375
5 3/4	6.625	6.625	6.625	6.625	6.625	6.625	6.625	6.625	6.625	6.625	6.625
6	6.875	6.875	6.875	6.875	6.875	6.875	6.875	6.875	6.875	6.875	6.875
6 1/4	7.125	7.125	7.125	7.125	7.125	7.125	7.125	7.125	7.125	7.125	7.125
6 1/2	7.375	7.375	7.375	7.375	7.375	7.375	7.375	7.375	7.375	7.375	7.375
6 3/4	7.625	7.625	7.625	7.625	7.625	7.625	7.625	7.625	7.625	7.625	7.625
7	7.875	7.875	7.875	7.875	7.875	7.875	7.875	7.875	7.875	7.875	7.875
7 1/4	8.125	8.125	8.125	8.125	8.125	8.125	8.125	8.125	8.125	8.125	8.125
7 1/2	8.375	8.375	8.375	8.375	8.375	8.375	8.375	8.375	8.375	8.375	8.375
7 3/4	8.625	8.625	8.625	8.625	8.625	8.625	8.625	8.625	8.625	8.625	8.625
8	8.875	8.875	8.875	8.875	8.875	8.875	8.875	8.875	8.875	8.875	8.875
8 1/4	9.125	9.125	9.125	9.125	9.125	9.125	9.125	9.125	9.125	9.125	9.125
8 1/2	9.375	9.375	9.375	9.375	9.375	9.375	9.375	9.375	9.375	9.375	9.375
8 3/4	9.625	9.625	9.625	9.625	9.625	9.625	9.625	9.625	9.625	9.625	9.625
9	9.875	9.875	9.875	9.875	9.875	9.875	9.875	9.875	9.875	9.875	9.875
9 1/4	10.125	10.125	10.125	10.125	10.125	10.125	10.125	10.125	10.125	10.125	10.125
9 1/2	10.375	10.375	10.375	10.375	10.375	10.375	10.375	10.375	10.375	10.375	10.375
9 3/4	10.625	10.625	10.625	10.625	10.625	10.625	10.625	10.625	10.625	10.625	10.625
10	10.875	10.875	10.875	10.875	10.875	10.875	10.875	10.875	10.875	10.875	10.875
10 1/4	11.125	11.125	11.125	11.125	11.125	11.125	11.125	11.125	11.125	11.125	11.125
10 1/2	11.375	11.375	11.375	11.375	11.375	11.375	11.375	11.375	11.375	11.375	11.375
10 3/4	11.625	11.625	11.625	11.625	11.625	11.625	11.625	11.625	11.625	11.625	11.625
11	11.875	11.875	11.875	11.875	11.875	11.875	11.875	11.875	11.875	11.875	11.875
11 1/4	12.125	12.125	12.125	12.125	12.125	12.125	12.125	12.125	12.125	12.125	12.125
11 1/2	12.375	12.375	12.375	12.375	12.375	12.375	12.375	12.375	12.375	12.375	12.375
11 3/4	12.625	12.625	12.625	12.625	12.625	12.625	12.625	12.625	12.625	12.625	12.625
12	12.875	12.875	12.875	12.875	12.875	12.875	12.875	12.875	12.875	12.875	12.875
12 1/4	13.125	13.125	13.125	13.125	13.125	13.125	13.125	13.125	13.125	13.125	13.125
12 1/2	13.375	13.375	13.375	13.375	13.375	13.375	13.375	13.375	13.375	13.375	13.375
12 3/4	13.625	13.625	13.625	13.625	13.625	13.625	13.625	13.625	13.625	13.625	13.625
13	13.875	13.875	13.875	13.875	13.875	13.875	13.875	13.875	13.875	13.875	13.875
13 1/4	14.125	14.125	14.125	14.125	14.125	14.125	14.125	14.125	14.125	14.125	14.125
13 1/2	14.375	14.375	14.375	14.375	14.375	14.375	14.375	14.375	14.375	14.375	14.375
13 3/4	14.625	14.625	14.625	14.625	14.625	14.625	14.625	14.625	14.625	14.625	14.625
14	14.875	14.875	14.875	14.875	14.875	14.875	14.875	14.875	14.875	14.875	14.875
14 1/4	15.125	15.125	15.125	15.125	15.125	15.125	15.125	15.125	15.125	15.125	15.125
14 1/2	15.375	15.375	15.375	15.375	15.375	15.375	15.375	15.375	15.375	15.375	15.375
14 3/4	15.625	15.625	15.625	15.625	15.625	15.625	15.625	15.625	15.625	15.625	15.625
15	15.875	15.875	15.875	15.875	15.875	15.875	15.875	15.875	15.875	15.875	15.875
15 1/4	16.125	16.125	16.125	16.125	16.125	16.125	16.125	16.125	16.125	16.125	16.125
15 1/2	16.375	16.375	16.375	16.375	16.375	16.375	16.375	16.375	16.375	16.375	16.375
15 3/4	16.625	16.625	16.625	16.625	16.625	16.625	16.625	16.625	16.625	16.625	16.625
16	16.875	16.875	16.875	16.875	16.875	16.875	16.875	16.875	16.875	16.875	16.875
16 1/4	17.125	17.125	17.125	17.125	17.125	17.125	17.125	17.125	17.125	17.125	17.125
16 1/2	17.375	17.375	17.375	17.375	17.375	17.375	17.375	17.375	17.375	17.375	17.375
16 3/4	17.625	17.625	17.625	17.625	17.625	17.625	17.625	17.625	17.625	17.625	17.625
17	17.875	17.875	17.875	17.875	17.875	17.875	17.875	17.875	17.875	17.875	17.875
17 1/4	18.125	18.125	18.125	18.125	18.125	18.125	18.125	18.125	18.125	18.125	18.125
17 1/2	18.375	18.375	18.375	18.375	18.375	18.375	18.375	18.375	18.375	18.375	18.375
17 3/4	18.625	18.625	18.625	18.625	18.625	18.625	18.625	18.625	18.625	18.625	18.625
18	18.875	18.875	18.875	18.875	18.875	18.875	18.875	18.875	18.875	18.875	18.875
18 1/4	19.125	19.125	19.125	19.125	19.125	19.125	19.125	19.125	19.125	19.125	19.125
18 1/2	19.375	19.375	19.375	19.375	19.375	19.375	19.375	19.375	19.375	19.375	19.375
18 3/4	19.625	19.625	19.625	19.625	19.625	19.625	19.625	19.625	19.625	19.625	19.625
19	19.875	19.875	19.875	19.875	19.875	19.875	19.875	19.875	19.875	19.875	19.875
19 1/4	20.125	20.125	20.125	20.125	20.125	20.125	20.125	20.125	20.125	20.125	20.125
19 1/2	20.375	20.375	20.375	20.375	20.375	20.375	20.375	20.375	20.375	20.375	20.375
19 3/4	20.625	20.625	20.625	20.625	20.625	20.625	20.625	20.625	20.625	20.625	20.625
20	20.875	20.875	20.875	20.875	20.875	20.875	20.875	20.875	20.875	20.875	20.875
20 1/4	21.125	21.125	21.125	21.125	21.125	21.125	21.125	21.125	21.125	21.125	21.125
20 1/2	21.375	21.375	21.375	21.375	21.375	21.375	21.375	21.375	21.375	21.375	21.375
20 3/4	21.625	21.625	21.625	21.625	21.625	21.625	21.625	21.625	21.625	21.625	21.625
21	21.875	21.875	21.875	21.875	21.875	21.875	21.875	21.875	21.875	21.875	21.875
21 1/4	22.125	22.125	22.125	22.125	22.125	22.125	22.125	22.125	22.125	22.125	22.125
21 1/2	22.375	22.375	22.375	22.375	22.375	22.375	22.375	22.375	22.375	22.375	22.375
21 3/4	22.625	22.625	22.625	22.625	22.625	22.625	22.625	22.625	22.625	22.625	22.625
22	22.875	22.875	22.875	22.875	22.875	22.875	22.875	22.875	22.875	22.875	22.875
22 1/4	23.125	23.125	23.125	23.125	23.125	23.125	23.125	23.125	23.125	23.125	23.125
22 1/2	23.375	23.375	23.375	23.375	23.375	23.375	23.375	23.375	23.375	23.375	23.375
22 3/4	23.625	23.625	23.625	23.625	23.625	23.625	23.625	23.625	23.625	23.625	23.625
23	23.875	23.875	23.875	23.875	23.875	23.875	23.875	23.875	23.875	23.875	23.875
23 1/4	24.125	24.125	24.125	24.125	24.						

Onity Ht 24 Lock Technical Service Manual

**American Motors Corporation.
Automobile Technical Service**



Onity Ht 24 Lock Technical Service Manual:

The Compact Edition of the Oxford English Dictionary Sir James Augustus Henry Murray, 1971 Micrographic reproduction of the 13 volume Oxford English dictionary published in 1933 **Technical Service Manual** American Motors Corporation. Automobile Technical Service, 1957

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