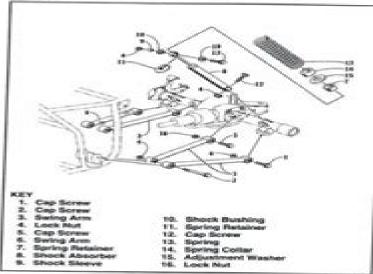
INSTALLING

Fig. 7-7



67730 DAG

- On the right side, place the inner swing arm into position and secure it to the differential case with a cap screw. Do not tighten at this time.
- On the right side, place the outer swing arm into position and secure to the axle housing with a cap screw and hex nut. Do not tighten at this time.
- Secure the two right side swing arms to the frame brackets with cap screws and hex nuts. Do not tighten at this time.
- On the left side, secure the swing arms to the axle housing and frame brackets with cap screws and hex nuts; then tighten all fasteners to 5.5 kg-m (40 ft-lb).

A - ARMS

REMOVING

 Secure the ATV on a support stand to elevate the wheel; then remove the wheel.

A WARNING

Make sure the ATV is solidly supported on the support stand to avoid injury. Remove the wheel cap from the hub; then remove the cotter pin from the nut.

Fig. 7-8



4.0

Remove the nut securing the hub. Account for a washer and a hub seal.

Fig. 7-9



A.C. Sec.

4. Remove the brake caliper.

Fig. 7-10



APRICO

- 5. Remove the hub assembly.
- Remove the cotter pin and slotted nut securing the tie rod end to the knuckle; then remove the tie rod end from the knuckle.

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Caterpillar Tractor Company (U.S.A)

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