

# 1991 CADILLAC DEVILLE/ FLEETWOOD SERVICE INFORMATION

## COACHBUILDER AND HEAVY DUTY LIVERY OPTIONS

Special Coachbuilder and Heavy Duty Livery Packages are available on Sedan DeVilles (option R1P or FE7). See the Service Parts Identification Label to determine if a vehicle is equipped with either option. In addition to numerous heavy duty chassis and powertrain components the Coachbuilder Package is equipped with passive safety belts for the driver and right front seat passenger and SIR is deleted. ABS and CCR are deleted from both options.

## FOREWORD

All information, illustrations and specifications contained in this Manual are based on the latest product information available at the time of publication. The right is reserved to make changes at any time without notice. Refer to Cadillac Serviceman Bulletins for updated information.

When reference is made in this manual to a brand name, number or specific tool, an equivalent product may be used in place of the recommended item.

**NOTICE:** Most Cadillac parts are dimensioned in the metric system. It is important to note that, during any maintenance procedure, replacement fasteners must have the same measurements and strength as those removed, whether metric or customary. (Numbers on the heads of metric bolts and on surfaces of metric nuts indicate their strength. Customary bolts use radial lines for this purpose, while most customary nuts do not have strength markings.) Mismatched or incorrect fasteners can result in car damage or malfunction, or possible personal injury. Therefore, fasteners removed from the car should be saved for re-use in the same locations whenever possible. Where the fasteners are not satisfactory for re-use, care should be taken to select a replacement that matches the original. For information, see section 0A.

## CADILLAC MOTOR CAR DIVISION

GENERAL MOTORS CORPORATION  
DETROIT, MICHIGAN

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# 1991 Cadillac Deville Repair Manual

**Michael Seilmaier**



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