

DISASSEMBLY

PART NUMBER	TOOL NAME
HD-38515-91	CLUTCH SPRING FORCING SCREW
HD-38515-A	SPRING COMPRESSING TOOL

NOTES

- See Figure 5-10. If replacement of clutch pack (28) is the only service work required, perform **DISASSEMBLY** Steps 2-5 and 7 only, and then proceed to the **NOTE** under **INSPECTION AND REPAIR**.
 - Observe all **WARNING** and **CAUTION** statements which apply to the steps specified.
1. See Figure 5-10. With clutch assembly removed from primary chaincase, install the adjusting screw assembly (12, 13, 14 and 15) into the pressure plate (11):
 - a. Match the two tabs on release plate (15) to the notches in the pressure plate.
 - b. Install the retaining ring (16).

^WARNING

Disassemble clutch using a spring compressing tool. The diaphragm spring is compressed and, if removed without proper tools can fly out, which could result in death or serious injury. (00292a)

2. See Figure 5-11. Compress clutch diaphragm spring.
 - a. Thread the CLUTCH SPRING FORCING SCREW (Part No. HD-38515-91) onto the clutch adjusting screw.
 - b. Place the bridge of the SPRING COMPRESSING TOOL (Part No. HD-38515-A) against diaphragm spring.
 - c. Thread the tool handle onto end of forcing screw.

NOTE

See Figure 5-10. Turn compressing tool handle only enough to remove retaining ring (19) and spring seat (18). Excessive compression of diaphragm spring could damage clutch pressure plate.

3. See Figure 5-10. With a wrench on the clutch spring forcing screw flats to prevent the forcing screw from turning, turn handle clockwise until tool relieves pressure on retaining ring (19) and spring seat (18).
4. Remove and discard retaining ring. Remove spring seat from the groove in clutch hub (5) prongs. Remove the assembly of diaphragm spring (17), pressure plate (11), adjusting screw components (12, 13, 14 and 15) and compressing tool.
5. Turn the compressing tool handle counterclockwise until the clutch spring forcing screw disconnects from the clutch adjusting screw. Remove spring seat and diaphragm spring from pressure plate assembly.
6. Remove retaining ring (16) and adjusting screw assembly from pressure plate. If necessary, disassemble adjusting screw assembly by removing retaining ring (14), and then

separating the remaining adjusting screw components (12, 13, and 15).

7. Remove the clutch pack (28) from the clutch hub. The clutch pack consists of one spring plate (8), six steel plates (9), and eight friction (fiber) plates (10).

NOTE

See Figure 5-10. Bearing (3) will be damaged by disassembly of clutch hub (5) and shell (2). Always replace bearing (3) if hub and shell are disassembled. If the assembly is pressed apart, the bearing must be replaced.

8. If necessary, disassemble clutch shell and clutch hub as follows:
 - a. Remove retaining ring (1) from inboard end of clutch hub (5).
 - b. Using an arbor press, separate clutch hub from assembly of clutch shell (2), bearing (3), and retaining ring (4).
 - c. Remove retaining ring (4) from groove in clutch shell.
 - d. Press on the inboard side of bearing (3) outer race to remove bearing from clutch shell.



1. Forcing screw
2. Bridge, spring compressing tool
3. Handle
4. Open-end wrench

Figure 5-11. Compressing Clutch Diaphragm Spring

INSPECTION AND REPAIR

^WARNING

Compressed air can pierce the skin and flying debris from compressed air could cause serious eye injury. Wear safety glasses when working with compressed air. Never use your hand to check for air leaks or to determine air flow rates. (00061a)

NOTE

See Figure 5-10. If replacement of clutch pack (28) is only service required, perform all **INSPECTION AND REPAIR** steps. Proceed to **NOTES** under **ASSEMBLY**.

14 Iron 883 Service Manual

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