

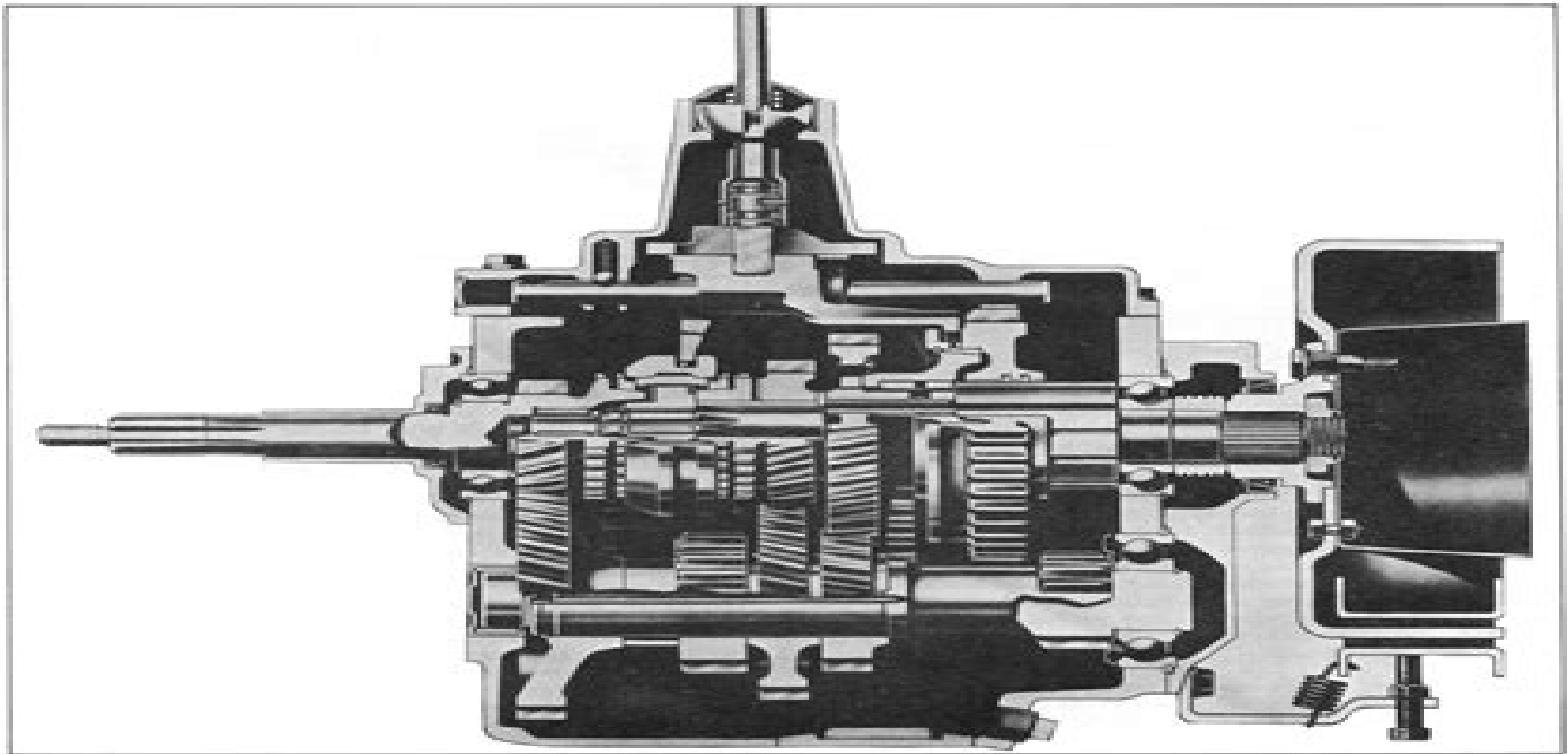


Fig. 1J - Four-Speed (Corporation) Cross Section - 50-60 Series Shown

TRANSMISSION ASSEMBLY

OPERATION

The mainshaft and first and reverse sliding gear incorporates a method of spline attachment known as the skip tooth design (fig. 2J).

Synchronization is obtained in all forward speeds except first. The second speed synchronizer cone is located in the first and reverse gear as illustrated in Figure 3J.

Parts making up the shifting unit, with exception of the clutch hub, are shown in Figure 4J.

Figure 5J shows exploded view of transmission assembly.

DISASSEMBLY

1. Remove transmission cover assembly by lifting straight up from transmission.
2. Remove lock spring from nut on reverse shifter lever eccentric and remove nut. Drive eccentric out of case and remove lever.
3. Place transmission in two gears at once to lock gears and remove universal joint flange retaining bolt, lockwasher, and special washer.
4. Pull universal joint flange, or flange and brake drum assembly from mainshaft. Remove speedometer gear.

NOTE: The speedo drive gear is installed on the main shaft to 50-60 Models and on the universal joint flange on 10-30 Models.

5. Remove rear bearing retainer and gasket.
6. To remove the mainshaft assembly the entire assembly must be pulled back to remove rear mainshaft bearing from the case. Install Tool J-2667 (10-30 Models) to rear face of transmission case

3 Speed Chevy Manual Transmission Diagram

Lauren Gardner



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