

Note: All values given are in Ft-Lbs unless otherwise stated. Oil threads with lightweight engine oil unless the threads require oil-resistant or water resistant sealer.

Item	Torque
Flywheel to Crankshaft	75-85
Exhaust Manifold to Muffler Inlet Pipe	25-35
Valve Rocker Arm Stud Nut	18-20 Ft-Lbs After Nut Contacts Shoulder
Vibration Damper to Crankshaft	100-130
Pulley to Vibration Damper	25-35
Water Pump to Cylinder Block or Front Cover	12-15
Valve Rocker Arm Cover	3-5
Fuel Pump to Cylinder Front Cover	20-25
Connecting Rod Nuts	19-24
Cylinder Front Cover	12-15
Water Outlet Housing	12-15
Camshaft Sprocket to Camshaft	40-45
Camshaft Thrust Plate to Block	9-12

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