

Operating Instructions



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Aluminum Cyclone 25 mm - Catalog No. 225-01-01 37 mm - Catalog No. 225-01-02

The SKC Aluminum Cyclone

The SKC Aluminum Cyclone is a lightweight respirable dust sampler that is used with a filter loaded into a three-piece filter cassette. The filter material, pore size, and the support pad must be selected as specified by the sampling method used. The cyclone separates the dust particles according to size. The respirable particles collect on a filter for analysis while larger particles fall into the grit pot and are discarded.

Flow rate: 2.5 L/min for ACGIH/NIOSH/CEN Convention (nominal Q=4.0 cm)^a
2.0 L/min for alternate applications (nominal Q=3.5 cm)

^a As previously published, a flow rate of 2.0 L/min will give a 5 nm切割点, however, 2.5 L/min will give a better match over the entire curve.

Determined using experimental data obtained at flows from 2.0 to 4.0 L/min.

Note: The ACGIH/NIOSH/CEN Curve (Gardber) Convention requires using the flow rate that minimizes the bias of the cyclone separation from the convention curve.

Operation

Assembly

1. Disassemble a three-piece cassette and set aside inlet section (usually marked "inlet"). Remove plug from cassette outlet.

2. Select a filter and support pad as specified in the sampling method. Insert cassette ring (middle) section into cassette outlet (see Figure 1).

3. Insert cyclone into cassette ring and press firmly. Leave grit pot in place during calibration and sampling.

4. Insert cyclone/cassette assembly through large opening of filter cassette holder (see Figure 2). Ensure assembly is seated firmly in holder by inserting the cyclone's side pins (small round nubs on rim of cyclone) into the notch in the filter cassette holder.

5. Secure assembly in holder by stretching the spring-loaded hold-down plate over the cassette. Insert adapter (located at end of rubber tubing) into cassette outlet.

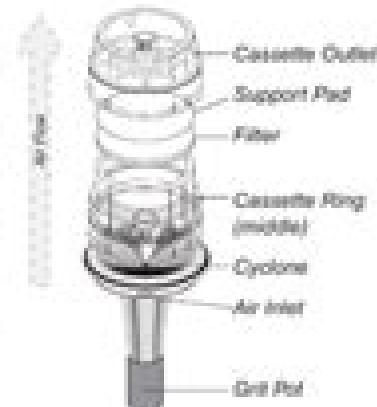


Figure 1
Exploded view
of the cyclone/filter
cassette assembly

Calibration

1. Prepare a cyclone/filter cassette assembly (see Assembly). Calibrate the cyclone with grit pot in place.
2. Molten O-ring inside large end of calibration chamber (Cat. No. 225-01-03, see Figure 3) and push chamber over cyclone stem until it fits snugly.
3. Connect the Tygon[®] tubing attached to the filter cassette holder to the inlet of a sampling pump. Using flexible tubing, connect the calibration chamber to a calibrator.
4. Following instructions in the pump and calibrator manuals, calibrate to required flow rate (see reverse side).
5. Disconnect calibrator and replace filter used to set flow with a fresh weighed filter (cassette) for sample collection.

Sampling

1. Ensure flow rate has been calibrated (see Calibration).

Warning: Leave grit pot in place during calibration and sampling.

2. Connect the Tygon tubing attached to the filter cassette holder to the inlet of a sampling pump.
3. Clip cyclone/filter cassette assembly onto a worker's collar or pocket near the breathing zone.
4. Start pump and record pertinent details.

5. At the end of the sampling period, stop pump and record finish time. Remove cyclone/filter cassette assembly from cassette holder. Separate cyclone from cassette.

Reassemble inlet section of cassette, ensuring the inlet and outlet are sealed with plugs. Send cassette and all data to a laboratory for analysis.
Note: Particles collected in the grit pot do not represent any part of the respirable dust sample, and should be discarded.

6. Prior to further sampling, clean all parts of the cyclone, including the interior of the grit pot, with mild soapy water. The cyclone may be wiped with a clean, dust-free tissue, air dried, blown dry, or wiped with isopropyl alcohol.



Figure 2
Cyclone with filter cassette in holder

Accessories

	Catalog No.
Three-piece Filter Cassette Blanks	25 mm
	37 mm
Filter Cassette Holder	25 or 37 mm
Calibration Chamber	25 or 37 mm

For more information see SKC Technical Note, Publication 151A, at www.skcinc.com.

Atlantic Engineering Cyclone Manual

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Manuals of Engineering Practice, 1961 *Estudios Sobre la Operacion y Seguridad del Sistema de Embalses de Valdesia*, *User's Guide to Surge* B. A. Harper, Rodney John Sobey, Kevin Percy Stark, 1977 **Fiscal Year 2000 Budget**

Authorization Request United States. Congress. House. Committee on Science. Subcommittee on Energy and Environment, 1999 **Monthly Catalog of United States Government Publications**, 2004 **Sixth Australian Conference on Coastal and Ocean Engineering**, 1983 Wind and Seismic Effects United States-Japan Cooperative Program in Natural Resources. Panel on Wind and Seismic Effects. Joint Meeting, 1992 **Routledge Handbook of Sustainable and Resilient Infrastructure** Paolo Gardoni, 2018-12-17 To best serve current and future generations

infrastructure needs to be resilient to the changing world while using limited resources in a sustainable manner Research on and funding towards sustainability and resilience are growing rapidly and significant research is being carried out at a number of institutions and centers worldwide This handbook brings together current research on sustainable and resilient infrastructure and in particular stresses the fundamental nexus between sustainability and resilience It aims to coalesce work from a large and diverse group of contributors across a wide range of disciplines including engineering technology and informatics urban planning public policy economics and finance Not only does it present a theoretical formulation of sustainability and resilience but it also demonstrates how these ideals can be realized in practice This work will provide a reference text to students and scholars of a number of disciplines **Monthly Weather Review**, 1982 *Scientific and Technical Aerospace Reports*, 1995 **Engineering News and American Contract Journal**, 1893 *Water, Flood Management and Water Security Under a Changing Climate* Anisul Haque, Ahmed Ishtiaque Amin Chowdhury, 2020-07-13

This book presents selected papers from the 7th International Conference on Water and Flood Management with a special focus on Water Security under Climate Change held in Dhaka Bangladesh in March 2019 The biennial conference is organized by Institute of Water and Flood Management of Bangladesh University of Engineering and Technology The recent decades have experienced more frequent natural calamities and it is believed that climate change is an important driving factor for such hazards Each part of the hydrological cycle is affected by global climate change Moreover increasing population and economic activities are posing a bigger threat to water sources To ensure sustainable livelihoods safeguard ecosystem services and enhance socio economic development water security needs to be investigated widely in a global and regional context *Engineering Geology for Society and Territory - Volume 1* Giorgio Lollino, Andrea Manconi, John Clague, Wei Shan, Marta Chiarle, 2014-08-23 This book is one out of 8 IAEG XII Congress volumes and deals with climate change affecting different natural processes and environments such as slope dynamics water courses coastal and marine environments hydrological and littoral processes and permafrost terrain Due to climate change major effects are also expected on territorial planning and infrastructure particularly in extreme climate regions The volume and its contents aim to

analyze the role of engineering geology and the solutions it may offer with respect to the ongoing environmental changes Contributions regard the modeling of both the factors and the effects induced by climate change Potential impacts of the climate change on the common practice and routine work of engineering geologists are also analyzed with particular attention to the risk assessment and mitigation procedures and to the adaptation measures adopted The Engineering Geology for Society and Territory volumes of the IAEG XII Congress held in Torino from September 15 19 2014 analyze the dynamic role of engineering geology in our changing world and build on the four main themes of the congress environment processes issues and approaches The congress topics and subject areas of the 8 IAEG XII Congress volumes are Climate Change and Engineering Geology Landslide Processes River Basins Reservoir Sedimentation and Water Resources Marine and Coastal Processes Urban Geology Sustainable Planning and Landscape Exploitation Applied Geology for Major Engineering Projects Education Professional Ethics and Public Recognition of Engineering Geology Preservation of Cultural Heritage

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