

Specifications*

(700 EFI)

VALVES AND GUIDES		
Valve Face Diameter	(intake) (exhaust)	38.0 mm (1.42 in.) 33.0 mm (1.30 in.)
Valve/Tappet Clearance (cold engine)	(intake) (exhaust)	0.10-0.20 mm (0.004-0.008 in.) 0.20-0.30 mm (0.008-0.012 in.)
Valve Guide/Stem Clearance	(intake) (exhaust)	0.010-0.037 mm (0.0004-0.0015 in.) 0.030-0.057 mm (0.0012-0.0022 in.)
Valve Stem Deflection (wobble method)	(max)	0.35 mm (0.014 in.)
Valve Guide Inside Diameter		5.500-5.512 mm (0.2165-0.2170 in.)
Valve Stem Outside Diameter	(intake) (exhaust)	5.475-5.490 mm (0.2156-0.2161 in.) 5.455-5.470 mm (0.2148-0.2154 in.)
Valve Stem Runout	(max)	0.05 mm (0.002 in.)
Valve Head Thickness	(min)	0.5 mm (0.02 in.)
Valve Face/Seat Width	(intake/exhaust)	0.9-1.1 mm (0.035-0.043 in.)
Valve Face Radial Runout	(max)	0.03 mm (0.001 in.)
Valve Spring Free Length	(min)	46.1 mm (1.81 in.)
Valve Spring Tension @ 36.35 mm (1.43 in.)		18.6-21.4 kg (41.0-47.2 lb)
CAMSHAFT AND CYLINDER HEAD		
Cam Lobe Height (min)	(intake) (exhaust)	36.03 mm (1.4185 in.) 35.00 mm (1.3780 in.)
Camshaft Journal Oil Clearance	(max)	0.150 mm (0.0059 in.)
Camshaft Journal Holder Inside Diameter		22.012-22.025 mm (0.8666-0.8671 in.)
Camshaft Journal Outside Diameter		21.972-21.993 mm (0.8650-0.8659 in.)
Camshaft Runout	(max)	0.10 mm (0.004 in.)
Cylinder Head Distortion	(max)	0.05 mm (0.002 in.)

CYLINDER, PISTON, AND RINGS		
Piston Skirt/Cylinder Clearance (max)		0.120 mm (0.0047 in.)
Cylinder Bore		98 mm (3.858 in.)
Piston Diameter 15 mm (0.6 in.) from Skirt End		102.000-102.015 mm (4.0157-4.0163 in.)
Piston Ring Free End Gap (min)	(1st ring) (2nd ring)	8.3 mm (0.33 in.) 11.4 mm (0.45 in.)
Bore x Stroke		102 x 85 mm (4.016 x 3.350 in.)
Cylinder Trueness	(max)	0.05 mm (0.002 in.)
Piston Ring End Gap - Installed (min)		0.10 mm (0.004 in.)
Piston Ring to Groove Clearance (max)	(1st) (2nd)	0.180 mm (0.0071 in.) 0.150 mm (0.0059 in.)
Piston Ring Groove Width	(1st) (2nd) (oil)	0.83-0.85 mm (0.0327-0.0335 in.) 1.30-1.32 mm (0.0512-0.0520 in.) 1.010-1.030 mm (0.0398-0.0406 in.) 2.01-2.03 mm (0.0791-0.0799 in.)
Piston Ring Thickness	(1st) (2nd)	1.08-1.10 mm (0.0425-0.0433 in.) 0.970-0.990 mm (0.0382-0.0390 in.)
Piston Pin Bore	(max)	23.030 mm (0.9067 in.)
Piston Pin Outside Diameter	(min)	22.98 mm (0.9047 in.)
CRANKSHAFT		
Connecting Rod (small end inside diameter)	(max)	23.040 mm (0.9071 in.)
Connecting Rod (big end side-to-side)	(max)	1.0 mm (0.004 in.)
Connecting Rod (big end width)		25 mm (0.9843 in.)
Connecting Rod @ 150 mm (5.9 in.) (small end deflection)	(max)	0.3 mm (0.0118 in.)
Crankshaft (web-to-web)		72.9-73.1 mm (2.87-2.88 in.)
Crankshaft Runout	(max)	0.08 mm (0.003 in.)
Oil Pressure at 60°C (140°F) @3000 RPM		1.40-1.60 kg/cm ² (20-26 psi)
Cooling Fan Thermo-Switch	(off→on) (on→off)	93°C (199°F) 87°C (189°F)
Operating Temperature		

* Specifications subject to change without notice.

Arctic Cat500 07 Atv Service Manual

G Orfield



Arctic Cat500 07 Atv Service Manual:

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