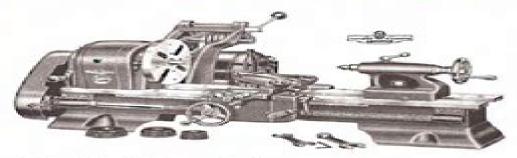
## Atlas. 6" Backgeared Screwcutting LATHE



- \* 6" swing, 18" capacity between centers
- Headstock spindle is equipped with Timken tapered roller bearings for accuracy, service and versatility
- Bed ways are massive, precision ground grey-iron for accuracy and rugged strength
- ★ The 16 spindle speeds equip you to handle a wide work range
- \* Back gears provide extra power for heavy cuts
- ★ Reversible automatic longitudinal power feed cuts operating time
- \* Complete V-belt drive
- \* Wide thread cutting range 8 to 96 Standard, right or left hand — Metric, .5 to 3 mm., Standard.
- \* Operates from a 1/4 or 1/2 HP motor.

No. 618 6" BACKGEARED SCREW-CUTTING LATHE. Complete as shown, less motor, with equipment listed below. Code YEDUF, shipping weight 100 lbs.

#### **EQUIPMENT FURNISHED**

Reversible Automatic Power Longitudinal Feed; Graduated Compound Rest; Tool Post, Ring and Rocker, 3/4" Tool Bit; Complete Set of Change Gears to out standard threads between 8 and 36 per inch; Threading Chart, Threading Dial; Quick-Change Countershaft; Complete V-Belt Drive; Moste Pulley furnished is for 3/4" diameter moor shaft—dealer can supply bushings for 1/3" diameter moor shafts; 60-Hole Indexing Mechanism; 5/4," Combination Metal and Woodworking Face Plate; Two 60" Lathe Centers—No. 2 Morse Taper for Headstock, No. 1 Morse Taper for Tailstock; 3 Wrenches; Instruction Manual.

#### WIDE THREADING RANGE



Arias 6-inch lathes are equipped with change gears and threading dial for custing all threads from 8 to 95 per inch, right or left band, in the following standards: National Coanse (USS). National Fine (SAE), Acme, Square, and Whitworth. Gear train is completely enclosed — threading chart mounted on inside of guard shows gear train act-ups.

#### SPECIFICATIONS

# Swing Over Bed. 6" Swing Over Carriage 3½" Capacity between Centers 18" Threading Range 8 to 96 Standard, Right or Left Hand Metric, 5 to 3 mm. Standard Collet Capacity 9/32" (see page 14) Overall Dimensions

#### SPEEDS AND FEEDS

Sixteen Speeds54, 82, 122, 140, 187,
287, 317, 365, 481, 550, 820, 940, 1250,
1925, 2125, 3225 RPM.
Feeds (Left or Right) per Revolution of
Spindle0078", .0048", .0039" or .0024"
Lead Screw
16 Acme Threads per inch

#### DRIVE UNIT

Motor Recommended Motor Mounting		or 1/5	HIP, 1	725 RPM Bench
Countershaft Spindle	Bearings			e Bronze

#### HEADSTOCK

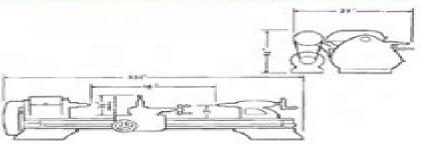
Spindle Bearings	Timken Tapered
Roller Bearings with Thrust	Take-up Collar and
Not	
Spindle Nose	10 Pirch NS Threads
Spindle Nose Taper	No. 2 Morse Taper
Harbo discounted Smiradle	- 10 大利 大利 大利 大利 (1997)
Back Gears	20 Pitch, 36" Wide
Backgear Shaft Bearings	Oilige Bronze
Spindle Gear 24 Pitch, 3	

#### CARRIAGE

Cross Feed Travel	43/4"
Cross Feed Screw	
Tool Post Slide Travel	134"
Tool Post	slot to take 3/2" bits
or tool h	solder for 3/16" bits

#### TAILSTOCK

Tailstock	
	Ram Travel No. 1 Morse Taper
Tailstock	Set-Over, Forward or Back9/16"



# **Atlas Lathe Operations Manual**

**B** Lingard

#### **Atlas Lathe Operations Manual:**

Engine Lathe Operations Graham G. Whipple, Anthony C. Baudek, 1942 **Manual of Lathe Operation and** Machinists Tables Atlas Press Company, Kalamazoo, Mich, 1937 Popular Mechanics, 1937-03 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle Circular United States. Office of Education, 1964 A Small Selected Management and Technical Library John F. Holman & Company, Washington, D.C., 1962 **Industrial Arts & Vocational Education** ,1966 **Bookbinding & Book Production**, 1941 United States Educational, Scientific, and Cultural Motion Pictures and Filmstrips, Selected and Available for Use Abroad; Education Section United States. Interdepartmental Committee on Visual and Auditory Materials for Distribution Abroad. Subcommittee on Catalog, 1959 Ford Dealer and Service Field .1937 Popular Science, 1937-03 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better Popular Mechanics, 1938-01 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle BLS Report, 1953 Western Machinery and Steel ,1937 Western Machinery and Steel World, 1937 **How to Fit Yourself for Defense Jobs** Harry **Motor West and California Motor**, 1937 J. Hobbs, 1941 *Automotive Digest* ,1949 Metal Machining as an Area of Industrial Arts Instruction in Pennsylvania Public Schools C. F. Fitz,1953 **Standard Catalog for High School** Libraries ,1942 The 1st ed accompanied by a list of Library of Congress card numbers for books except fiction pamphlets etc which are included in the 1st ed and its supplement 1926 29 School Shop ,1981

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