Update to the AIAG- SPC Reference Manual

Michael Down

General Motors Corporation/SPC Rewrite Chairman

Greg Gruska, Peter Cvetkovski (Ford), Dave Benham (DaimlerChrysler)

SPC Rewrite Committee

ABSTRACT

The SPC reference manual was one of the first manuals released by Ford, GM, and DaimlerChrysler (formally Chrysler) to communize the methods and application of Statistical Process Control. It has been useful, but it was released in the early 80's and required updating in relation to style, changes in philosophy, and the introduction of new methods.

INTRODUCTION

SPC- Statistical Process Control has been around for many years, first created by Walter Shewhart in the 1920. It came to the forefront by Dr. W. Edwards Deming's teaching and application in Japan in he mid 40's after World War Two and into the early 80's when it became recognized in the US. It eventually became a requirement of all US automotive suppliers to have proof of the application of SPC and that the parts being delivered were from a stable process.

MAIN SECTION

The main purpose of this paper is to review the philosophy used in the development of the new SPC reference manual, the changes and additional methods reviewed and supported.

PHILOSOPHY OF THE SUBCOMMITTEE

Prior to starting the rewrite the committee established specific norms to follow while developing the manual. They were as follows:

- Update the format to match current manuals
- Evaluate order, improve logic
- Customer focused: Easier to use and understand
- Reduce focus on indices
- Up-front reinforce the need for a system of application and analysis
- Add additional methods that have been introduced since the manual was published
- Improve the glossary and index
- Review and update reference list

Introduction

The manual contains information from the basics of SPC, management support process, the common statistical methods, and additional methods that can be used in special situations. The introduction sets the stage by showing the importance of using SPC to define variation.

- Establish were the process is centered
- Whether the process is stable or unstable
- The about of variation that exists.

Data, Results, and Measurement

Decisions and estimates are based on a perception of what the population is doing. The quality of this perception is based on a number of issues.

- Homogeneous population
- Distribution of the population
- Sampling plan
- Whether the process and population are stable
- Measurement variation
- Interdependent variables

The stability and uniformity of the population is critical to understand prior to collecting and analyzing data. The uniformity and stability of the population impact the way that collect the data and the way the data is analyzed. This is not just a "point of view", it always exist whether it taken into account or ignored. In most cases a normal distribution (bell curve) in relation to a continuous process.

Sampling can also impact the results of data collection and analysis. In some cases a randomized sample is required. This means by where, when and how the sample is taken from the population. Randomization helps to limit bias and also gives a better picture of what the variation in the population looks like. In other cases, the sample isn't random; parts are either specifically selected or made to specific requirements. This often occurs in engineering development or when problem solving issues. (Note: Distribution, Uniformity, and stability of the population are assumed/ Measurement variation is small)

Aiag Fundamental Spc Reference Manual

Mark Steyvers

Aiag Fundamental Spc Reference Manual:

SPC for the Rest of Us Hy Pitt, 1994 SPC for the rest of us written by a leading expert and teacher in the field of quality control demystifies this vital technology The book uses a carefully planned series of learning steps punctuated by numerous illustrations examples and exercises to help you become comfortable with the statistics involved even if you have always been intimidated by the subject Page 4 de la couverture Improving Outcomes in Public Health Practice G. E. Alan Dever, 1997 With this text students learn how to explicitly apply the quantitative analytical methods of quality measurement and improvement to the public health setting Truly hands on this practical textbook provides the public health student with the basic analytical skills essential for implementing a CQI program Statistics Thomas Hill, Pawel Lewicki, Paweł Lewicki, 2006 This one of a kind book offers a comprehensive almost encyclopedic presentation of statistical methods and analytic approaches used in science industry business and data mining written from the perspective of the real life practitioner consumer of these methods Coloring of Plastics Robert A. Charvat, 2005-02-25 Expert coverage of the state of the art in plastics coloring This latest edition of Coloring of Plastics Fundamentals offers an updated introduction to color as a science while also providing the foundation for many additional technological subjects The basic families of colorants are described along with their properties. The material examines how statistical analysis can improve the consistency of colored polymer production runs as well as the colorants used to match the color Other important topics covered in Coloring of Plastics Fundamentals Second Edition include Environmental issues and the reuse of discarded material Potential problems with the interaction between colorants and other additives Measurement information and matching visually and instrumentally Techniques for incorporating colorants into polymers as compounds or concentrates Special effect colorants Polymer and colorant manufacturers plastics compounders and coating and synthetic fiber industries will acquire an enhanced appreciation of the complex technological issues a colorist must consider if a plastics coloring project is to succeed

Failure Analysis - Structural Health Monitoring of Structure and Infrastructure Components Gobinath Ravindran, Vutukuru Mahesh, Moustafa Moufid Kassem, 2023-10-18 Failure Analysis Structural Health Monitoring of Structure and Infrastructure Components is a collection of chapters written by academicians researchers and practicing engineers from all over the world The chapters focus on some developments as well as problems in structural health monitoring SHM in civil engineering structures and infrastructures The book covers a variety of multidisciplinary topics including SHM risk analysis seismic analysis and various modeling and simulation methodologies This book is an excellent resource for undergraduate and postgraduate students academics and researchers across a wide variety of engineering disciplines as well as for practicing engineers and other professionals in the engineering industry **Certification Guide**,

Quality Improvement Through Statistical Methods Bovas Abraham, 2012-12-06 This book is based on the papers presented at the International Conference Quality Improvement through Statistical Methods in Cochin India during

December 28 31 1996 The Conference was hosted by the Cochin University of Science and Technology Cochin India and sponsored by the Institute for Improvement in Quality and Productivity IIQP at the University of Waterloo Canada the Statistics in Industry Committee of the International Statistical Institute ISI and by the Indian Statistical Institute There has been an increased interest in Quality Improvement QI activities in many organizations during the last several years since the airing of the NBC television program If Japan can why can t we Implementation of QI meth ods requires statistical thinking and the utilization of statistical tools thus there has been a renewed interest in statistical methods applicable to industry and technology This revitalized enthusiasm has created worldwide discussions on Industrial Statistics Research and QI ideas at several international conferences in recent years. The purpose of this conference was to provide a forum for presenting and ex changing ideas in Statistical Methods and for enhancing the transference of such technologies to quality improvement efforts in various sectors It also provided an opportunity for interaction between industrial practitioners and academia It was intended that the exchange of experiences and ideas would foster new international collaborations in research and other technology transfers Managing Six Sigma Forrest W. Breyfogle, III, James M. Cupello, Becki Meadows, 2000-10-11 Advance Praise for Managing Six Sigma This book is a unique blend of practical knowledge and cultural change revolution and evolution strategies I recommend that serious managers buy the book spend some serious time reading and then go out and use its lessons to make a name for themselves William Baker Benchmarking Knowledge Transfer Office Raytheon Corporation I believe Managing Six Sigma will be the new reference standard for the quality movement in coming years Robert T Hunter Executive Vice President Rehnborg Center for Nutrition and Wellness The authors step by step process for integrating the tools of Six Sigma takes the mystery out of this methodology and by itself makes this book worth having Dennis Adsit PhD Vice President Quality Intuit Breyfogle's Six Sigma deployment methodology is explained in detail for four different business processes manufacturing service transactional and development His 21 step plan for each business process is explained in a way that allows any type of company to perform a successful implementation Mark Feller Director of Quality Baker Electronics Breyfogle teaches not only the wider application but also the deeper implications and in depth implementation of Six Sigma deployment in organizations large and small Ram Josyula President gelrad com Managing Six Sigma is the only book that provides both detailed coverage of Six Sigma techniques and effective methods for managing those who implement Six Sigma With real world case studies recounting the triumphs and pitfalls encountered during successful implementations at Motorola and General Electric plus plans checklists and metrics to speed up the implementation process this rich resource helps managers solve problems effectively and ensure a fast smooth and successful Six Sigma implementation ESD Technology ,1992 *Quality Management and Six Sigma* Abdurrahman Coskun, 2010-08-16 If you do not measure you do not know and if you do not know you cannot manage Modern Quality Management and Six Sigma shows us how to measure and consequently how to manage the companies in business and

industries Six Sigma provides principles and tools that can be applied to any process as a means used to measure defects and or error rates In the new millennium thousands of people work in various companies that use Modern Quality Management and Six Sigma to reduce the cost of products and eliminate the defects This book provides the necessary guidance for selecting performing and evaluating various procedures of Quality Management and particularly Six Sigma In the book you will see how to use data i e plot interpret and validate it for Six Sigma projects in business industry and even in medical Randall's Practical Guide to ISO 9000 Richard C. Randall. 1995 Randall s Practical Guide to ISO 9000 offers well organized and easy to use coverage of how to understand register for and implement the new ISO 9000 Standard for certification Governance of Picture Archiving and Communications Systems: Data Security and Quality Management of Filmless Radiology Tong, Carrison K.S., Wong, Eric T.T., 2008-11-30 This book examines information security management for the facilitation of picture archiving and communication systems Provided by publisher **Ouality Management for** Organizations Using Lean Six Sigma Techniques Erick Jones, 2014-02-25 The next step in the evolution of the organizational quality field Lean Six Sigma LSS has come of age However many challenges to using LSS in lieu of in conjunction with or integrated with other quality initiatives remain An update on the current focus of quality management Quality Management for Organizations Using Lean Six Sigma Techniqu Statistical Process Control (SPC), 1995 Six Sigma and Beyond D.H. Stamatis, 2002-09-25 In this volume of the Six Sigma and Beyond series quality engineering expert D H Stamatis focuses on how Statistical Process Control SPC relates to Six Sigma He emphasizes the why we do and how to do SPC in many different environments The book provides readers with an overview of SPC in easy to follow easy to understand terms The author reviews and explains traditional SPC tools and how they relate to Six Sigma and goes on to cover the use of advanced techniques In addition he addresses issues that concern service SPC and short run processes explores the issue of capability for both the short run and the long run and discusses topics in measurement *Integrating QS-9000 with Your Automotive* Quality System D. H. Stamatis, 1995 This detailed reference is the first of its kind that discusses the requirements for QS 9000 certification Written for automotive suppliers and manufacturers responsible for developing a quality strategy and achieving high quality standards this book serves as an overview and critical interpretation of the ISO 9000 quality standards and the QS 9000 requirements Author D H Stamatis presents an overview of the ISO 9000 family of quality standards and progressively explains the new automotive requirements From conducting an initial needs assessment through working with registrars Stamatis provides a detailed implementation strategy that uses a project management approach to certification Specific key words and phrases are defined and interpreted The importance of a third party assessment is also explained Additional topics include quality system requirements for Ford Chrysler and General Motors ISO 9000 and other quality systems and programs speculation on the future of quality standards and special terms related to QS 9000 Two appendixes benefit the reader by including ideas that may help provide for training curriculum In addition to a resource list of contacts

and further information on standards
Electronic Systems Quality Management Handbook Marsha
Ludwig-Becker,1997 Annotation Quality management for electronic systems has grown far beyond the basic inspection techniques of the past New performance based quality management approaches are now used at every electronics company from huge corporations to small start ups This book goes beyond generic quality approaches to present an electronics specific program for quality management
Inspection and Measurement in Manufacturing William Winchell,1996 For the experienced manufacturing professional the book offers a review of inspection and measurement concepts and some new insights into the subject For those new to inspection and measurement the text will help them grasp the technology involved and the methods for effectively planning applications
Operations Management: Operations planning and control David Bennett,2006
ASQC ... Annual Quality Congress Proceedings ,1995

Reviewing Aiag Fundamental Spc Reference Manual: Unlocking the Spellbinding Force of Linguistics

In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is really astonishing. Within the pages of "Aiag Fundamental Spc Reference Manual," an enthralling opus penned by a highly acclaimed wordsmith, readers embark on an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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