



Machine: Production

Current Position		Command Position	
X	+0.0000	X	+0.0000
Y	+0.0000	Y	+0.0000
Z	+0.0000	Z	+0.0000
A	+0.0000	A	+0.0000

F +0.0 1/T +0% H +0 T +0
S +0 CSS +0% D +0 O +0

Mag:????????????????????????????????????

No Program Present



Machine power permission



Spindle

100%

50%



Active M Code

M M M

Modal G States
G 0.0 RAPID
G 17.0 XY Plane
G 31.1 Normal Mode
G 40.0 CDC Off
G 46.0 Acc/Dec Off
G 68.0 Positioning
G 71.0 Metric Units
G 91.0 Incremental

Parts Counter 0
Clock Time 00.00.00

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Acramatic 2100 Cnc Control Manuals

Roman Wölfel



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