

Nissan Frontier 2015-2020 Workshop Manual

CYLINDER BLOCK

Exploded View



- ① Crankshaft position sensor (CPS)
- ② Oil temperature sensor
- ③ Second ring
- ④ Snap ring
- ⑤ Oil pin
- ⑥ Snap pin
- ⑦ Oil level pin
- ⑧ Signal plate
- ⑨ Crankshaft
- ⑩ - Note
- ⑪ Crankshaft
- ⑫ Oil pump
- ⑬ Connecting rod bearing
- ⑭ Lower cylinder block
- ⑮ Oil level gauge
- ⑯ Thrust bearing
- ⑰ Crankshaft key
- ⑱ - Comply with the assembly procedure when tightening. Refer to [2.2.2.2](#)
- ⑲ Crankshaft
- ⑳ Flywheel
- ㉑ Piston
- ㉒ Connecting rod
- ㉓ Connecting rod bearing cap
- ㉔ G-ring
- ㉕ Rear oil seal
- ㉖ Main bearing upper
- ㉗ Main bearing lower

torque **25.0 Nm (2.0 kg-m, 18 ft-lb)**

Turn bolts 50 degrees clockwise (angle tightening).

CAUTION

Confirm the tightening angle by using an angle wrench (SST: RW10152100) — ① (A) or protrusion. Be careful by visual inspection without the tool.

- After tightening connecting rod cap bolt, check that the connecting rod rotates smoothly.
- Check the connecting rod side clearance.
- Check the piston protrusion. Refer to [2.2.2.2](#).

Install balancer unit with the following procedure:

CAUTION

When any one of the components below is replaced, adjust backlash of the balancer unit. Refer to [2.2.2.2](#).

- Crankshaft
- Cylinder block
- Balancer unit

Check the oil level at the TDC of its compression stroke. Refer to [2.2.2.2](#).

Turn the crank pin (20T) — (Max. 1750g (A)).

Place the hole of the balancer unit (with test hole ②) on the cylinder block side, and place stem ③ of balancer unit as shown in the figure.

- ② - Engine test

Install the balancer unit fixed with fixing pin (A) to cylinder block together with baffle plate ①.

- ① - Engine test

Install the balancer unit fixed with fixing pin (A) to cylinder block together with baffle plate ①.

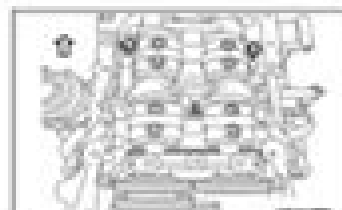
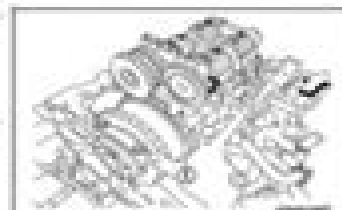
- ① - Engine test

CAUTION

The balancer unit weights must be positioned on the opposite side to the crankshaft.

Temporarily tighten balancer unit mounting test ⑤.

- ⑤ - Engine test



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