

## 145 TO

FRONT AXLE 27  
Transmission half-shafts

## REMOVAL/REFITTING

The following procedure refers to removal/fitting of the left-hand side shaft. However, it is possible to apply before this procedure also for removing the right-hand side shaft.

- 1. Put the car on a lift.
- 2. Disconnect the battery (-) terminal.
- 3. Raise the car.
- 4. Remove the wheel and hub/drum from the left-hand wheel house.
- 5. Marking from the left side/strut: disconnect the control suspension of the lower ball joint screw.
- 6. Separate the lower ball joint from the ABS inductor sensor - adjuster sensor.
- 7. Remove the lower ball joint from the control suspension and from the differential by using the special tools.



1. Disconnect the two bolts fastening the ball joint to the control suspension. Then remove the upper ball joint. The operation is possible in only one direction: the ball joint can be removed from the control suspension.



1. Disconnect the upper ball joint from the control suspension and from the differential.

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2. Put the axle shaft and remove it.

When refitting, tighten the nut fastening the pin shaft to the wheel hub as described in chapter on "Wheels and hubs". From wheel springs - lower suspension.



## DIS-ASSEMBLY OF JOINT ON GEARBOX SIDE

1. Remove the upper ball joint.
2. Remove the suspension shaft and fastening chain.
3. Mark the joint on the gearbox side of the ball joint.
4. Separate the suspension shaft from the joint.

## CAUTION

When refitting, change the boot and straps.



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## CHECKS

Compare the axle components with listed axle shafts and balls with free movements for traces of wear and check the shaft for distortion, cracks and signs of wear.

## REFITTING THE JOINT ON THE GEARBOX SIDE

1. Fit a new boot on the axle shaft.
2. Fit a new ball joint, or equivalent, to maintain the joint (adjustable ball joint).

Fit the lower ball joint to the joint with 100 kg of the specified pressure.

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1. Using tool 91 1 820 084 000 fit the lower ball joint.



## DIS-ASSEMBLY OF THE JOINT ON THE WHEEL SIDE

1. Remove the axle shaft of 9 100 000 000 000.

## 145

BRAKES 33  
Hydraulic system

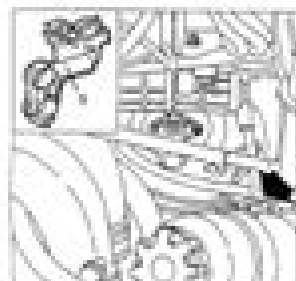
## BRAKE/BOOSTER PUMP

REMOVING/REFITTING  
Specific for boxer engines

- For the left side only.
- Disconnect the battery (-) terminal.
- Using a suitable wrench, empty the master cylinder fluid reservoir.
- Remove the front left wheel.
- Using a suitable wrench, empty the power steering tank.
- Disconnect the two fastening bolts and move aside the power steering pump without disturbing the pump.



1. Remove the power steering pump, the front wheel and the air conditioner pump from the fastening points. Then remove the front wheel and the air conditioner pump from the fastening points.



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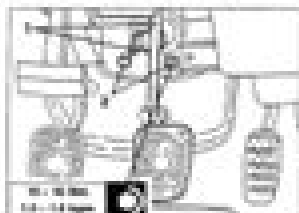
1. Disconnect the accelerator vacuum control pipe.



2. Disconnect the two fittings of the left battery cable from the brake pump.



3. Marking from the power steering components, remove the air conditioner pump and the air conditioner pump.
4. Disconnect the four accelerator fastening screws.



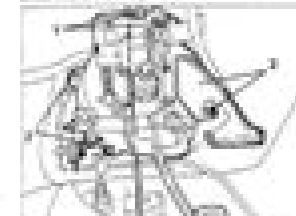
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## 145 TO

BRAKES 33  
Hydraulic system

1. Disconnect the power steering components.
2. Remove the air conditioner pump, marking the air conditioner pump and marking the power steering pump, the power steering pump and the power steering pump.



1. Remove the left pin and disconnect the brake pump from the left pin.
2. Remove the two fastening screws and remove the power steering components from the power steering.
3. If required, remove the brake pump from the power steering by removing the two fastening bolts. Please note that only the brake pump components is shown in a special case.



# Alfa Romeo 145 Jtd User Manual

**Siddappa N.Byrareddy**



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