

(8) Engage the splines and install the joint onto the shaft. Tap sharply with mallet until seated (Fig. 21).

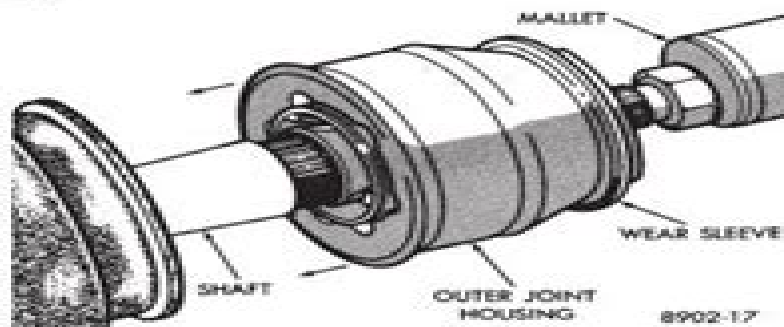


Fig. 21 Joint Installation

(9) Ensure that the snap ring is properly seated in the housing. Pull the outer CV joint from the shaft to test, it should not come off.

(10) Install remaining amount of lubricant to cage and balls.

(11) Place the large diameter end of the rubber boot over the edge of the housing. **Ensure that the boot is not twisted.**

(12) Ensure the clamp sealing area is in the grooved section of the housing. Install a new clamp.

(13) Install the axle shaft, refer to Hub Bearing and Axle Shaft Installation.

STEERING KNUCKLE AND BALL STUDS

Ball Stud service procedures below require removal of the hub bearing and axle shaft. Removal and installation of upper and lower ball stud requires use of Tool Kit 6289 (J 34503-A).

KNUCKLE REMOVAL

(1) Remove hub bearing and axle shaft. Refer to the Removal procedures in this Group.

(2) Remove tie-rod or drag link end from the steering knuckle arm. Remove the ABS sensor wire and bracket from knuckle.

(3) Remove the cotter pin from the upper ball stud nut. Remove the upper and lower ball stud nuts.

(4) Strike the steering knuckle with a brass hammer to loosen. Remove knuckle from axle tube yokes (Fig. 22).

UPPER BALL STUD REPLACEMENT

(1) Position tools as shown to remove and install ball stud (Fig. 23).

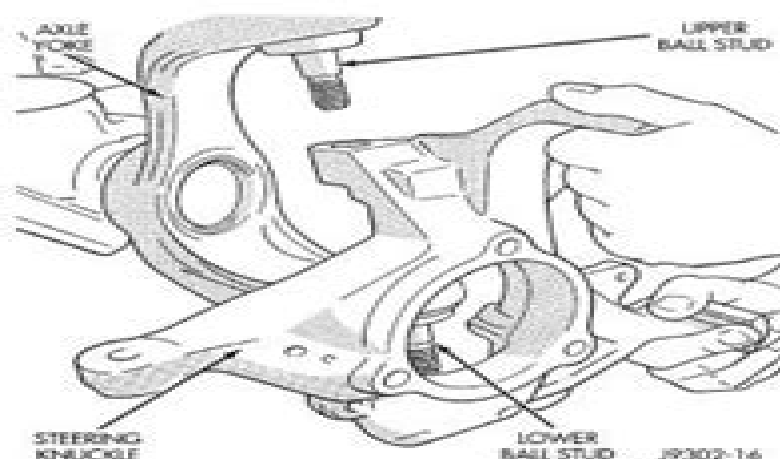


Fig. 22 Steering Knuckle Removal/Installation

LOWER BALL STUD REPLACEMENT

(1) Position tools as shown to remove and install ball stud (Fig. 24).

KNUCKLE INSTALLATION

(1) Position the steering knuckle on the ball studs.

(2) Install and tighten the bottom retaining nut to 108 N-m (80 ft. lbs.) torque. Install new cotter pins.

(3) Install and tighten the top retaining nut to 101 N-m (75 ft. lbs.) torque. Install new cotter pin.

(4) Install the Hub Bearing and Axle Shaft. Refer to the installation procedure.

(5) Install tie-rod or drag link end onto the steering knuckle arm. Install the ABS sensor wire and bracket to the knuckle, refer to Group 5, Brakes for proper set-up.

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L Reisser



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Jeep Grand Cherokee Automotive Repair Manual Larry Warren, John Harold Haynes, 1995 Workshop manual covering 1993 1995 all models **Jeep Cherokee XJ Performance Upgrades** Eric Zappe, 2015-04-15 The Jeep Cherokee XJ is a pioneering SUV that delivers commendable performance and off road capability More than 3 million Cherokee XJs were manufactured during its production run However when the XJs rolled off the production lines they were built primarily for the street As a result XJs need crucial modifications and high performance upgrades to make them better for off road duty In this updated edition author and veteran Cherokee expert Eric Zappe guides you through each stage of an XJ build so you can take the mild mannered bone stock XJ and upgrade it to a capable off road performer Zappe delves into suspension bolt on improvements including lift kits to increase ground clearance and suspension travel He also covers high performance shocks and long arm suspensions Wheels and tires are your vital link to the terrain and he reveals all the important considerations so you select the right combination XJs need a heavy duty steering system to negotiate challenging off road conditions and Zappe explains several ways to upgrade the steering Driveline and axle upgrades are an important part of the performance equation so these performance improvements are covered as well But he doesn't stop there he also explores engine performance improvements for the 2 5 2 8 4 0 liter engines so the Cherokee has more power for off road performance In addition he covers some basic tips for body strengthening and adding skid plates If you're ready to go off road with your Cherokee but you're not planning to build a top dollar off road machine this is the book for you With the techniques and latest products described in this book you will be able to upgrade your XJ to much higher level of performance and your XJ will be at home off and on road **General Motors N-cars Automotive Repair Manual** Richard Lindwall, John Harold Haynes, 1995 GM N Cars 1985 95 Shop Manual Haynes 376 pgs 902 ill *Hyundai Excel Automotive Repair Manual* Mike Stubblefield, John Harold Haynes, 1995 Hyundai Excel 1986 94 Shop Manual Haynes 247 pgs 592 b w ill **VW Polo Petrol & Diesel Service & Repair Manual** R. M. Jex, 2007 Hatchback including special limited editions Does NOT cover features specific to Dune models or facelifted Polo range introduced June 2005 Petrol 1 2 litre 1198cc 3 cyl 1 4 litre 1390cc non FSI 4 cyl Does NOT cover 1 4 litre FSI engines Diesel 1 4 litre 1422cc 3 cyl 1 9 litre 1896cc 4 cyl inc PD TDI turbo **American Book Publishing Record** ,2001 [jeep cherokee and comanche automotive repair manual](#) ,2000 *Popular Mechanics* ,1987-05 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it's practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **Popular Mechanics** ,1979-10 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it's practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **Popular Mechanics** ,1976-09 Popular Mechanics inspires instructs and

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the safety stock formula looks like this
 $\text{safety stock} = \text{maximum daily sales} \times \text{maximum lead time} - \text{average daily sales} \times \text{average lead time}$
figuring out your maximum daily sales and maximum lead time is pretty straightforward

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calculating the reorder point for a given product first requires that you determine a product s average daily sales lead time and amount of safety stock

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