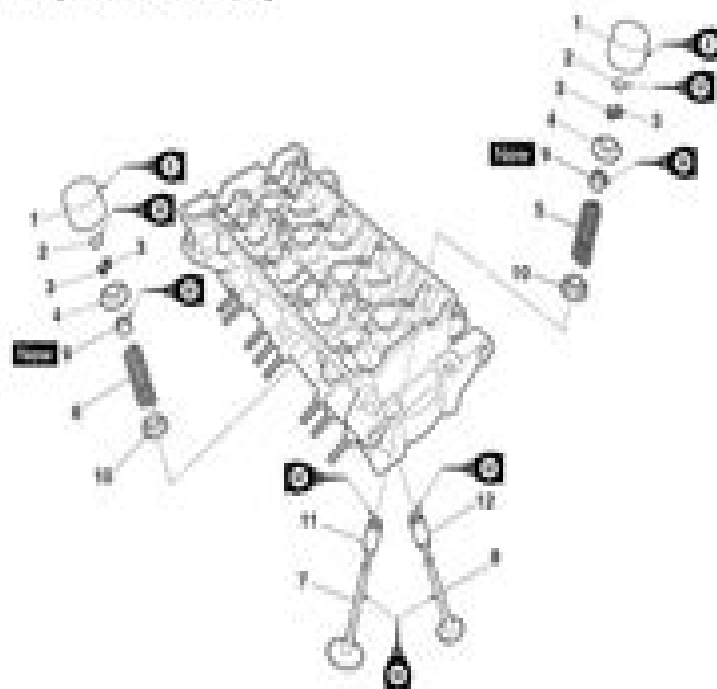


VALVES AND VALVE SPRINGS

Removing the valves and valve springs



Order	SubParts to remove	Qty	Remarks
	Cylinder head		Refer to "CYLINDER HEAD" on page 5-15
1	Valve lifter	16	
2	Valve pad	16	
3	Valve collar	16	
4	Upper spring seal	16	
5	Intake valve spring	8	
6	Exhaust valve spring	8	
7	Intake valve	8	
8	Exhaust valve	8	
9	Valve stem seal	16	
10	Lower spring seal	16	
11	Intake valve guide	8	
12	Exhaust valve guide	8	

REMOVING THE VALVES

The following procedure applies to all of the valves and related components.

TIP
Before removing the internal parts of the cylinder head (e.g., valves, valve springs, valve seals), make sure the valves properly seat.

- Remove:
 - Valve lifter "1"
 - Valve pad "2"

TIP
Make a note of the position of each valve lifter and valve pad so that they can be reinstalled in their original place.



- Check:
 - Valve seating
Leakage at the valve seat → Check the valve face, valve seat, and valve seat width.
Refer to "CHECKING THE VALVE SEAT" on page 5-26.

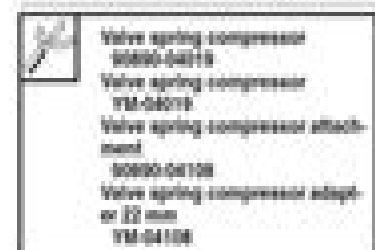
4. Pour a clean solvent "4" into the intake and exhaust ports.
5. Check that the valves properly seat.

TIP
There should be no leakage of the valve seat "1".



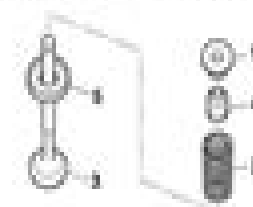
- Remove:
 - Valve collars

TIP
Remove the valve collars by compressing the valve spring with the valve spring compressor "1" and the valve spring compressor attachment "2".



- Remove:
 - Upper spring seal "1"
 - Valve spring "2"
 - Valve "3"
 - Valve stem seal "4"
 - Lower spring seal "5"

TIP
Identify the position of each part very carefully so that it can be reinstalled in its original place.



CHECKING THE VALVES AND VALVE GUIDES

The following procedure applies to all of the valves and valve guides.

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Table of Contents 2013 Yzf R6 Manual

1. Understanding the eBook 2013 Yzf R6 Manual
 - The Rise of Digital Reading 2013 Yzf R6 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 2013 Yzf R6 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 2013 Yzf R6 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 2013 Yzf R6 Manual

- Personalized Recommendations
- 2013 Yzf R6 Manual User Reviews and Ratings
- 2013 Yzf R6 Manual and Bestseller Lists
- 5. Accessing 2013 Yzf R6 Manual Free and Paid eBooks
 - 2013 Yzf R6 Manual Public Domain eBooks
 - 2013 Yzf R6 Manual eBook Subscription Services
 - 2013 Yzf R6 Manual Budget-Friendly Options
- 6. Navigating 2013 Yzf R6 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 2013 Yzf R6 Manual Compatibility with Devices
 - 2013 Yzf R6 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 2013 Yzf R6 Manual
 - Highlighting and Note-Taking 2013 Yzf R6 Manual
 - Interactive Elements 2013 Yzf R6 Manual
- 8. Staying Engaged with 2013 Yzf R6 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 2013 Yzf R6 Manual
- 9. Balancing eBooks and Physical Books 2013 Yzf R6 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 2013 Yzf R6 Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 2013 Yzf R6 Manual
 - Setting Reading Goals 2013 Yzf R6 Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 2013 Yzf R6 Manual

- Fact-Checking eBook Content of 2013 Yzf R6 Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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