

1 ISO – toleranties en passingen (H2)

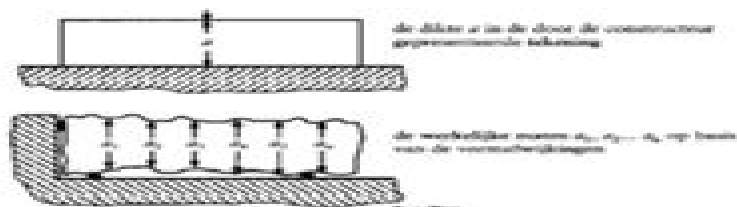
1.1 Inleiding

Geef de redenen waarom een maat van het werkstuk, op tekening aangeduid, nooit volledig juist afgewerkt kan worden:

- Onnauwkeurigheid van de werktuigmachines
- Onnauwkeurigheid van de meetgereedschappen
- Onvolmaaktheid van de operator

Conclusie:

- Er zijn dus steeds afwijkingen tussen de werkelijke afmetingen van het stuk en de maat van de tekening



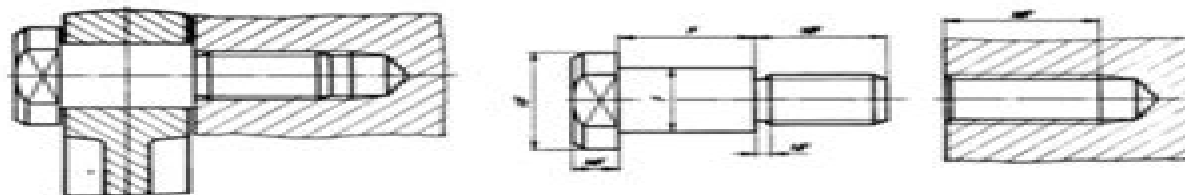
→ Omwille van bovenstaande redenen zal er steeds een tolerantieveld voorzien worden. Deze bepaalt een toegelaten afwijking.

In welke 2 groepen kunnen we werkstukmaten indelen?

- In maten op vlakken die een passing vormen met een ander stuk
- In maten op vlakken die geen passing vormen met een ander stuk
 - Functionele maten
 - Niet functionele maten

Hoe worden functionele maten bepaald?

- Deze worden bepaald door gebruikstechnische eisen van het eindproduct
 - Deze is van direct belang voor de goede werking hiervan
 - Functionele maten mogen niet van andere maten op de tekening worden afgeleid. Ze moeten elk met hun tolerantie worden aangeduid.



Bewerkingsteekens Toleranties En Passingen In Den Werktuigbouw

D Keegan



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