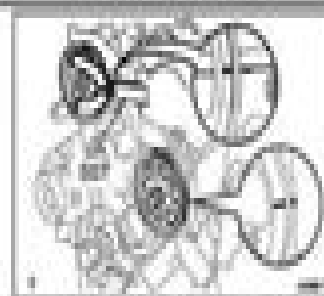


1. VALVE CLEARANCE (322-08)
 2. PULLEY, ENGINE ADJUST (322-08)
 3. CRANK SUB-ASSEMBLY (322-08)
 4. CAMSHAFT (322-08)
 5. CYLINDER HEAD GASKET (322-08)
 6. TIMING GEAR COVER OIL SEAL (322-08)
 7. ENGINE REAR OIL SEAL (322-08)
 8. ENGINE ASSEMBLY (322-PE422-FE)
 9. FAN AND GENERATOR V-BELT (322-PE422-FE)
 10. VALVE CLEARANCE (322-PE422-FE)
 11. PULLEY, ENGINE ADJUST (322-PE422-FE)
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 13. CAMSHAFT (322-PE422-FE)
 14. CYLINDER HEAD GASKET (322-PE422-FE)
 15. TIMING GEAR COVER OIL SEAL (322-PE422-FE)
 16. ENGINE REAR OIL SEAL (322-PE422-FE)
 17. ENGINE ASSEMBLY (322-PTV)
 18. DRIVE BELT (322-PTV)
 19. DRIVE BELT (322-PTV) (Rev. 2003)
 20. VALVE CLEARANCE (322-PTV)
 21. VALVE CLEARANCE (322-PTV) (Rev. 2003)
 22. PULLEY, ENGINE ADJUST (322-PTV)
 23. PULLEY, ENGINE ADJUST (322-PTV) (Rev. 2003)
 24. TIMING BELT (322-PTV)
 25. TIMING BELT (322-PTV) (Rev. 2003)
COMPONENT REPLACEMENT
 1. CAMSHAFT (322-PTV)
 2. CAMSHAFT (322-PTV) (Rev. 2003)
 3. CYLINDER HEAD GASKET (322-PTV)
 4. CYLINDER HEAD GASKET (322-PTV) (Rev. 2003)
 5. CAMSHAFT SEAL (322-PTV)
 6. ENGINE REAR OIL SEAL (322-PTV)
 7. ENGINE REAR OIL SEAL (322-PTV) (Rev. 2003)
 8. ENGINE (322-PTV) (Rev. 2003)
 9. ENGINE (322-PTV) (2004.8 -) (Only for 4x4)
 10. FAN AND GENERATOR V-BELT (322-PTV)
 11. VALVE CLEARANCE (322-PTV) (2004.8 -)
 12. PULLEY, ENGINE ADJUST (322-PTV) (2004.8 -)
 13. CRANK SUB-ASSEMBLY (322-PTV) (2004.8 -)
 14. CAMSHAFT (322-PTV) (2004.8 -) (Only for 4x4)
 15. CYLINDER HEAD GASKET (322-PTV) (2004.8 -)
 16. OIL PUMP SEAL (322-PTV) (2004.8 -) (Only for 4x4)
 17. ENGINE REAR OIL SEAL (322-PTV) (2004.8 -)



18. SET NO. 1 CYLINDER TO TDC COMPRESSION

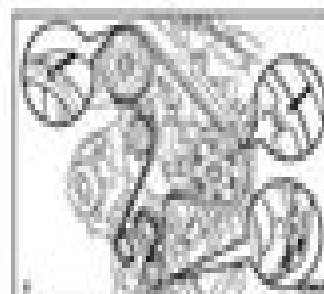
- (a) Using TDC, set the pulleys of the camshaft and injection pump so that each timing mark of the pulleys is aligned with its timing mark on the cylinder head assembly and water pump assembly.
TDC: 00000-10010 (00000-01000, 00000-01000)



- (b) Using the crankshaft pulley bolt, align the dot mark of the crankshaft timing gear with the TDC mark of the oil pump by turning the crankshaft.

NOTICE:

Be very careful in turning the camshaft and crankshaft. Since the valve head and piston head are sensitive, contact of the piston head with the valve heads may damage them.



20. INSTALL TIMING BELT

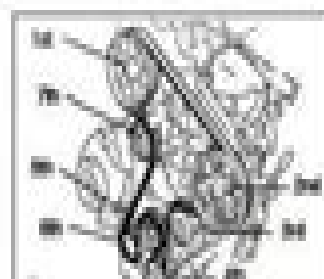
NOTICE:

The engine should be cold.

- (a) Remove any oil or water on each pulley then keep them clean.

NOTICE:

Do not use any cleaning agent.



- (b) Install the timing belt in the following order:

1. Camshaft timing pulley
2. Supply pump drive pulley
3. Water pump pulley
4. Crankshaft timing pulley
5. No. 2 idler pulley
6. Oil pump pulley
7. No. 1 idler pulley



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Didier Musso



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