

2005 STEERING**Power Steering System - Terraza, Uplander, Relay & Montana SV6****SPECIFICATIONS****FASTENER TIGHTENING SPECIFICATIONS****Fastener Tightening Specifications**

Application	Specification	
	Metric	English
Cooler Pipe Retainer Bolt/Screw	10 N.m	89 lb in
Inner Tie Rod	100 N.m	74 lb ft
Power Steering Hose/Pipe Fittings	27 N.m	20 lb ft
Power Steering Gear Adjuster Plug Lock Nut	68 N.m	50 lb ft
Power Steering Gear Cylinder Line Fittings	27 N.m	20 lb ft
Power Steering Gear Heat Shield Bolts	14 N.m	124 lb in
Power Steering Gear Nuts - at Frame ¹	60 N.m+ 60°	44 lb ft + 60°
Power Steering Gear Valve End Fitting	17 N.m	13 lb ft
Power Steering Pump Bolts	34 N.m	25 lb ft
Power Steering Pump Flow Control Valve	75 N.m	55 lb ft
Rear Frame to Body Bolts	165 N.m	122 lb ft
Tie Rod Ball Stud Nut ¹		
• First Pass	30 N.m	22 lb ft
• Final Pass	+ 120°	
¹ This is a prevailing torque type fastener. This fastener may be reused ONLY if: • The fastener and its counterpart are clean and free from rust • The fastener develops a specified amount of torque/drag against its counterpart prior to the fastener seating. Refer to the appropriate service procedure for the prevailing torque value. If the fastener does not meet these criteria, REPLACE the fastener. ² Ensure that 2.5-4.5 tie rod end threads are visible beyond the tie rod ball stud nut nylon.		

POWER STEERING PUMP SPECIFICATIONS**Power Steering Pump Specifications**

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