



HONDA An Official Honda Service Manual

SERVICE MANUAL

XR250R

ENGINE REMOVAL/INSTALLATION

- Remove the following:
- Oil pump (page 4-6)
 - Brake pedal return spring
 - Brake master cylinder (page 15-20)
 - Right foot-pedal mounting bracket/washer
 - Right foot peg



- Exhaust pipe (page 3-3)



- Right engine mount bracket/washer
- Right engine mount bracket/washer
- Lower engine mounting bracket



- Swingarm pivot nut/bolt
- Put the swingarm back.
Remove the engine to the right.



82 Honda Xr 250 Repair Manual

JL Elias



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